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JANUARY 2022 ISSUE 1

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## IET survey finds engineering recruits lack right skills

Less than half of new engineering recruits have either the necessary technical or soft skills needed for work within the industry, a new Institution of Engineering and Technology (IET) skills survey has revealed, prompting fears 'the UK skills crisis will keep growing unless government and industry take action'.

The impact of missing skills means 45% of companies who see a skills shortage within young people provide additional training for apprentices/graduates who are new to the industry, whereas a quarter simply recruit fewer apprentices and graduates as a result (25%). Two thirds (71%) of the UK engineering workforce who are experiencing internal skills gaps say it is down to missing engineering or technical skills.

Almost all (96%) engineering employers who had identified a skills shortage within general applicants say that this skills deficit



impacts their business in some way. The most common impacts of a skills shortage amongst applicants are around the recruitment pathway – either causing difficulty recruiting (50%) or making recruitment timelines longer (47%).

A lack of recruitment from a diverse talent pool may also be fuelling the problem, with only a third of businesses taking action to improve the diversity of their workforce across gender (33%) or ethnicity (30%).

When asked what support businesses need from government

to improve skills nationally, more funding for apprenticeships came out on top (54%), with more support to train or reskill in priority areas (51%) and better careers advice and guidance in schools and colleges (49%) next in line.

Simon Edwards, director of governance and external engagement at the IET, said: "Over the last 12 months the UK has continued to go through economic uncertainty, underpinned by Brexit and the Covid-19 pandemic. This coupled with a drive to deliver on the UK's net-zero targets and the emergence in engineering companies of new roles with a change to the skill-set required, has meant we are seeing a sustained skills gap which will continue to grow unless government and industry take action."

He added that workers are in high demand but there is not the readily available recruits with the right skills to fill the labour market.

## Rolls-Royce Motor Cars offering record number of apprenticeships

Rolls-Royce Motor Cars is offering a record number of places on its apprenticeship programme for 2022 with applications now open for a total of 37 places - the largest intake since the introduction of the scheme in 2006.

The number of places available is up by more than 15% on the previous record set in 2020, reflecting the company's strong business performance, new model launches, like the Ghost and its Black Badge variant, and new generation of all-electric vehicles such as the Spectre.

Apprentices will spend two to four years at Rolls-Royce at Goodwood, combining paid work and training with part-time study at local colleges and universities. Depending on the apprenticeship they undertake, candidates will

work towards an NVQ Level 3 qualification, an HNC, HND or a degree, funded by the company.

As well as craft-based training in assembly, interior surface, surface finish, interior trim or total vehicle quality management, there are opportunities to work in non-production roles. All apprentices undertake placements across various departments to experience different aspects of the business and widen their contacts.

Apprentices will also benefit from mentors, support networks and excellent benefits. All applicants take part in a well-established selection process designed to assess their individual strengths, aptitudes, personal qualities and potential. The successful candidates will join in September 2022.

## £10k grant for start-ups

CNC machining services provider 'Get It Made' is offering a £10,000 grant to manufacturing start-ups led by under 30s.

The grant will provide manufactured parts, as well as allow the successful applicants to work with Get It Made's engineers.

Those selected to receive the grant will be able to spend the money on developing solutions to progress their chosen industry.

With a huge variety of new technologies emerging across all industries in the manufacturing sector, the team at Get It Made said it has recognised the under 30s are playing a huge role in innovation across the board.

The grant and application form can be found by visiting [www.get-it-made.co.uk](http://www.get-it-made.co.uk) website.

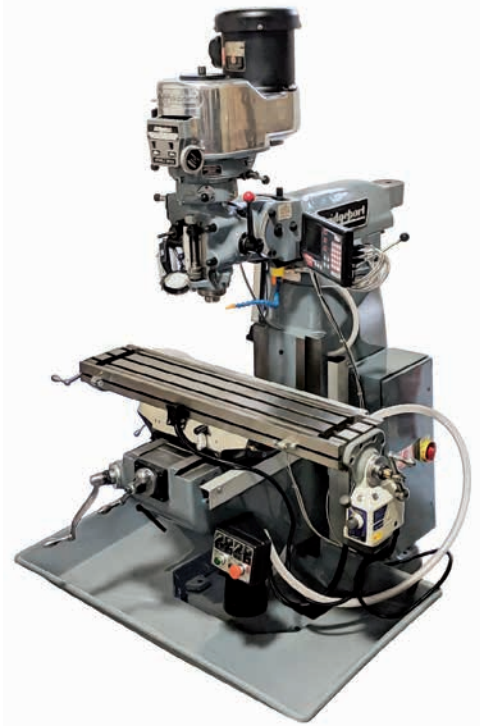


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## briefs

### Spillard on the up

New product introductions and demand for safety systems that reduce accidents are putting Spillard Safety Systems on course to hit £10m sales over the next 12 months.

The manufacturer of vehicle safety equipment is expecting to grow 25% after a surge of interest in its Spillard Live platform and Human Detection System from the construction, quarry and transport sectors.

In order to meet these ambitious expansion plans, the company has appointed Craig Flowers as operations director, the first time a non-family member has become part of the board.

The new recruit, who started as a heavy plant fitter apprentice in 1998, has significant experience in a number of high-level management roles in the aggregates and transport industries where service delivery has been key.

"Our business is growing at such a rate that we recognised the need for additional board level experience and Craig will bring a new eye for detail and new processes to the company," explained Craig Spillard, finance director at Spillard Safety Systems.

"We did £7m in 2020, our best-ever performance. If the pipeline of orders is anything to go by, we should easily do 25% more over the next twelve months and having the capacity to effectively service existing and new clients will be crucial."

Spillard's latest product introduction is the Human Detection System (HDS), which delivers enhanced high-definition images with extreme low light, turning night into day. The technology has been approved by Transport for London.

## Tooling 2000 makes £1.75m investment



Birmingham-based Tooling 2000 is celebrating 25 years in business with a six-figure investment in new machinery.

Tooling 2000 manufactures both prototype and production parts, through the manufacture of tooling, 3 and 5-axis machining, press work and 5-axis laser cutting.

The company has invested over £1m in new machinery including 5 axis milling, large capacity 4.2m x 2.6m machining and a 500mm x 1m CNC lathe, this together with additional investment made in CNC coordinate measuring machine, an in-house scanning and reverse engineering facility and AutoForm die simulation - ensuring it can provide a complete in-house service.

The investment is part of ambitious growth plans founded on a philosophy of providing a complete metalworking solution, encompassing design & feasibility, CNC machining, prototyping, precision tooling, presswork and laser cutting under one roof.

Managing director Gary Williams said: "Our existing large-scale capabilities and flexibility has enabled us to build a strong customer base including blue-chip brands such as Aston Martin, Rolls Royce, Bentley and Jaguar, Land Rover.

"In what will be our 25th year in business, the significant investment in new machinery and plant further adds to our capabilities enabling us to offer the complete metalworking

solution in house setting the foundation for our plans to double turnover within the next three years.

"Our investment also extends beyond CNC machinery. For example, our new Press brake and spot-welding capabilities will be live by the end of Q4 2021 and we have also invested £750,000 on a new Trumpf Trucell 7040 Fiber optic laser with 4m x 2m bed, arriving in Q1 2022 to compliment the same size CNC and press capabilities."

2021 has been a hugely positive and progressive year for Tooling 2000, with the company also celebrating achieving the IATF 16949 accreditation, demonstrating their commitment to achieving the highest standards.

At the turn of this year Tooling 2000 announced the reinvigoration of its apprenticeship scheme, taking on three new engineering apprentices. Since then, the company has recruited several time served engineers, further expanding their experienced and expert team while also promoting Brian Abbott to manufacturing director.

Several Tooling 2000 staff members are also celebrating 25 years at the business.

## Mazda launches first self-charging full hybrid

The new Mazda2 Hybrid goes on sale in Europe from spring 2022 and brings self-charging full hybrid powertrain technology to the Mazda model range for the first time.

The Mazda2 Hybrid is a self-charging, full hybrid that combines a 1,490cc 93hp three-cylinder petrol engine with a 59kW electric motor for a total system power of 116hp. Mazda's new hybrid will accelerate from 0-62mph in 9.7 seconds and returns a WLTP combined cycle fuel economy of between 70.6 to 74.3mpg and CO2 emissions of just 93-87 g/km depending on the specification of 16-inch or 15-inch wheels.

At start-up the Mazda2 Hybrid automatically runs in EV mode, on electric motor power in urban environments, with zero CO2, NOx and particulate emissions. During normal driving, power allocation is adjusted between the petrol engine and electric motor for optimum performance and the best possible fuel efficiency. During deceleration and under braking, kinetic energy is recovered as electrical energy for storage in the high performance battery.

The new Mazda2 Hybrid is the latest outcome of a collaboration between Mazda Motor Corporation and Toyota Motor Corporation. It will



be an OEM model supplied by Toyota Motor Europe, a wholly owned subsidiary of Toyota Motor Corporation, and be added to the Mazda2 European line-up as Mazda's own brand vehicle.

In the UK, the Mazda2 Hybrid will be sold alongside the Mazda2.



## Technology investment at NTG

NTG Precision Engineers has completed the latest stage of a planned £3.5m investment programme with acquisition of technology to support the production of precision components used in applications covering critical markets from energy production to electric vehicles.

The Team Valley-based company has installed a £500,000 CNC cylindrical grinder, becoming one of the only subcont precision engineering providers to offer its capabilities in the UK.

It was unveiled by Sir Brian Souter, the co-founder of the Stagecoach Group, who is an investor alongside Ignite Growth, the private equity investment firm that acquired a majority stake in NTG as part of a Management Buy Out (MBO) in January 2021.

Manufacturing low volume, high value components for sectors including offshore energy, automotive, defence, food production and power generation from its 16,000 square foot production facility, NTG has delivered positive growth in recent months.

It continued to successfully operate during the pandemic, in particular supporting the food manufacturing and energy industries with precision parts and tooling for critical equipment.

The new CNC cylindrical grinder, which can process components up to 350mm diameter and 1.6 metres in length, is part of an ongoing investment programme across the business, which includes both capital equipment, but also its workforce.

## Outlook remains positive for XYZ

XYZ Machine Tools has reported it has a growing order book and confidence within manufacturing continues to grow.

Invoiced sales and new orders for the first six months of its financial year show a strong recovery from 2020 and are now at pre-pandemic levels of 2019.

"The signs we are seeing are very encouraging and it is interesting to note that while demand for our ProtoTRAK controlled mills and lathes remains very strong, there is a trend for customers to order higher value machines, such as our vertical and five-axis machining centres and turning centres," said XYZ managing

director Nigel Atherton.

This continuing growth in sales has prompted XYZ to review its machine order and build strategy, planning as far ahead as October 2022 it will be able to maintain the traditional high machine stock levels held at its Burlescombe headquarters.

XYZ said it has 263 machines in transit to the UK with a further 600 in the pipeline.

The company has embarked on a recruitment campaign with a number of opportunities including machine tool service engineers. It has taken on 16 new employees across the business over the last few months.

## briefs

**Future Cube, a new innovation centre designed to support and cultivate London's innovative manufacturing, logistics and construction businesses, has opened in the heart of the Thames Gateway.**

Located in Rainham, on the border of London and the wider southeast, it will be home to a range of demonstrators and tools to help businesses explore and adopt new technologies and improve their efficiency, productivity and competitiveness in an exciting and engaging way.

The Future Cube facility is the result of a partnership between Havering Council, SEGRO, the London Riverside Business Improvement District (BID), and the Greater London Authority with the Manufacturing Technology Centre (MTC) selected as the lead delivery partner on-site.

MTC's specialists and expert guidance will help small and medium sized enterprises (SMEs) address the practical, technical and strategic challenges that are critical to helping them to build long-term resilience and viability. The team at Future Cube can give access to Innovate UK's REACH SME grant scheme, which can provide up to 50% of funding for innovation projects.

**Following the company's recent period of growth and recruitment drive, T W Ward CNC Machinery Ltd (Ward CNC) has further enhanced their sales network with the appointment of Fraser Lovatt who joins in the position of regional sales manager for Scotland.**

He brings over 40 years of engineering expertise with experience of production & manufacturing methods within the oil and gas, aerospace, medical and general engineering sectors and joins recent sales team appointments Wayne Beadle (North East), Jamie Brighton (Midlands) & Paul Wallace (South East) offering national sales coverage across the UK and Ireland.

Lovatt said: "I am extremely proud to be joining Ward CNC to further enhance their excellent reputation in the machine tool industry. I am looking forward to meeting both new and existing customers throughout Scotland and showcasing our outstanding range of CNC machine tools."

Ward CNC's managing director Simon Whitworth added: "Our sales network goes from strength to strength with the addition of Fraser to the team. He joins us at a very exciting time, with enhancements not only to our sales personnel, but also to our diverse stock portfolio with the addition of the latest models from some of the world's leading machine tool manufacturers available ex-stock and on quick delivery from both our Sheffield & Redditch showrooms."





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0390 EDM, Die Sink

0645 Grinders, Cylindrical,

Universal

0705 Grinders, Other

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0745 Grinders, Surface,

Rotary Table

0800 Keyseaters

0825 Lathes, Centre, Gap

Bed

0830 Lathes, Centre,

Straight Bed

0835 Lathes, CNC Turning

Centres

0920 Machining/Milling

Centres, Vertical

0930 Marking/Engraving

Machines

0945 Mills, Purpose/

Component Specific

0947 Mills, Turret

0950 Mills, Universal

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#### 0745 Grinders, Surface, Rotary Table

Non-CNC



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Fax: +44(0)1274 510 770  
[www.penico.com](http://www.penico.com)



# Great deals on new and used machine tools - every day...every week...every month!



Leadwell V-40 VMC with Fanuc control, 8,000RPM spindle & Nikken 4th axis head. YOM 2006



MACH S202 CNC Lathe with Fanuc control, 8" chuck, tailstock, parts catcher, bar feed interface, swarf conveyor, probe. Superb! YOM 2018



Dugard SS1263L VMC with Heidenhain i530 control 12,000RPM direct-drive spindle, thru coolant, 1,200kg sd table load. YOM 2015



Dugard 32 Sub-Spindle Sliding Head Lathe with Syntec PC control, driven tools, 3m bar feed, tooling. YOM 2010



Cincinnati Lamb CFV 800i with Heidenhain i530 control, 30-tool ATC, Nikken 4th axis, 12,000RPM spindle with through coolant. YOM 2008



Okamoto Grind-X ACC64CA-iQ CNC Surface Grinder. Only used as a demo machine and stored since! Just received. YOM 2010



Quaser MF500-C 5-Axis Trunnion Style VMC with Siemens 828D control, 12,000RPM, 30 tools. Immaculate! YOM 2012



Bridgeport VMC 600 XP with Heidenhain i530 control, 10,000RPM spindle. Superb! YOM 2003



Hardinge Bridgeport XV 710 with Siemens 810D control & Shopmill, 8,000RPM BT40 spindle. Immaculate! YOM 2007



Hardinge Bridgeport XR 1000 with Heidenhain i530 control, 12,000RPM direct-drive spindle, thru coolant, 4th axis probing. YOM 2010



Hardinge Talent 645-SV with Fanuc control, 6" chuck, 42mm spindle. Immaculate! YOM 2006



Hardinge Elite 8/51 with Fanuc control, C-axis & live tools, driven tooling package, bar feed. YOM 2003



Hurco TM6 2-Axis CNC Lathe with WinMax control, 8" power chuck, tailstock, swarf conveyor. YOM 2008



Colchester T8M with Fanuc control, driven tools, C-axis, tailstock & tooling YOM 2008



Colchester T8 CNC Lathe with Fanuc control, 210mm dia chuck, 77.5mm bore, parts catcher & swarf conveyor. YOM 2008



Daewoo Puma 200SY with Fanuc control, sub spindle, driven tools & 2x C-axis, bar feed & swarf conveyor. YOM 2006

Bristol showroom:

**Units 1-3 Chapel Lane, Clay Hill,  
Fishponds, Bristol BS5 7EY**

NEW Leicester showroom:

**Unit F5 Waterside Road, Hamilton Industrial Park,  
Leicester LE5 1TL**



Bristol showroom:  
0117 965 2706

**NEW** Leicester showroom:  
0116 246 0066



Haas ST15-TCE with power chuck, tailstock, swarf conveyor, parts catcher. YOM 2018



Haas SL10 with parts catcher and swarf auger, fitted with Haas Servo 300 bar feed. YOM 2004



Haas TL2 with quick change tool post and holders, 8" 3-jaw chuck, coolant. YOM 2014. As new!



Haas VF2-B with gearbox, 12,000RPM spindle, 4th axis drive, swarf auger. Mint! YOM 2010



Haas Super Mini Mill with ATC, 10,000RPM, high speed milling option. YOM 2006



**CHOICE OF 4**

XYZ VMC 710 with Siemens 828D control, 24-tool side-mount ATC, 8,000RPM. 2010 & 2014



**CHOICE OF 2**

XYZ 1020 VMC with Siemens 828D control, 8,000RPM, 24-tool side-mount tool changer. YOM 2012



XYZ 2 OP portable VMC with ProtoTrak control, 8-tool ATC & tooling. YOM 2016

**CHOICE OF 2**



XYZ SLX 555 x 1m with 12" chuck, 104mm spindle bore. Immaculate! YOM 2012



**CHOICE OF 3**

XYZ SLX 1630 with 3- & 4-jaw chucks, travelling & fixed steadies. Immaculate! YOM 2012



XYZ CT52 with Siemens 828D control & Shopturn, 16C collet adaptor & 8" power chuck, tailstock, swarf conveyor. YOM 2012



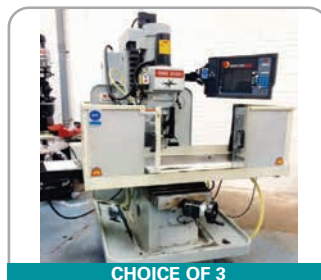
XYZ TC 400 with Siemens 828D control & Shopturn, 12" power chuck, tailstock, swarf conveyor. Immaculate! YOM 2018



XYZ SMX 2000-2 with R8 spindle, power draw bar, DXF file reader and table guards. YOM 2016

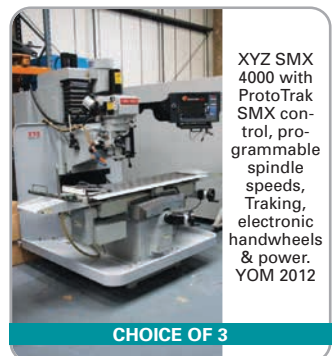


XYZ SMX 3000-3 with 3-Axis ProtoTrak SMX control, vari-speed head, ISO 40 spindle. YOM 2008



**CHOICE OF 3**

XYZ SMX 3500 with ProtoTrak SMX control, electronic handwheels, Traking & power drawbar. YOM 2013



XYZ SMX 4000 with ProtoTrak SMX control, programmable spindle speeds, Traking, electronic handwheels & power. YOM 2012

**CHOICE OF 3**

Email: [info@machinetoolsalesonline.com](mailto:info@machinetoolsalesonline.com)  
[www.machinetoolsalesonline.com](http://www.machinetoolsalesonline.com)

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**0800 Keyseaters**

**Non-CNC**



**Fromag 63/425 Keyseater Width 63 mm, Stroke 425 mm, Pendant Control £POA**  
Email: phil@philgeesinmachinery.co.uk

Tel: 0114 279 7619 www.philgeesinmachinery.co.uk

**0825 Lathes, Centre, Gap Bed**

**CNC**



**DUGARD EAGLE BNC 1860 CNC LATHE**, 475 x 1650mm : 51 mm Spindle Bore : 8 Station Indexing Turret Toolpost : Speeds 100 - 4500 rpm : 3 Jaw Chuck : Fagor CNC Control : Guards : Lighting : Coolant.  
Email: info@bwmachinetools.co.uk

Tel: 0116 288 6070 www.bwmachinetools.co.uk



**HARRISON ALPHA 550 PLUS CNC LATHE GE (12526)**, Fanuc Control : Swing over bed 554mm : Swing Over Cross Slide 370mm : Swing In Gap 830mm : Distance Infront of Faceplate In Gap 216mm : Spindle Bored to Pass 90mm : Spindle Nose Type D1-11" Camlock : Morse Taper in Bush No.5 : Spindle speeds three infinitely variable ranges of 15-200, 50-605 and 140-1800 rev/min : Interlocked Guards : Low Volt Lighting : Coolant : QCTP & Holders : 3 & 4 Jaw Chuck : Fixed Steady : Faceplate : Machine Manual. £11,950 Email: info@bwmachinetools.co.uk

Tel: 0116 288 6070 www.bwmachinetools.co.uk

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**Non-CNC**



**COLCHESTER MASCOT 1600 (12470)** 17" x 60" GAP BED CENTRE LATHE 3" Spindle Bore : 16 Speeds 20 - 1600 rpm : 3 & 4 Jaw Chucks : QCTP & Holders : Fixed Steady : Low Volt Light : Coolant : Chuck & Splash Guard. POA  
Email: info@bwmachinetools.co.uk

Tel: 0116 288 6070 www.bwmachinetools.co.uk



**COLCHESTER MASTIFF 1400 535X2500MM**, GAP BED 90 MM SPINDLE BORE 18-1400RPM, EQUIPMENT  
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Tel: 01245 221200 www.wilsonmachinery.co.uk



**COLCHESTER TRIUMPH 2000 390mm swing x 1250mm b.c.**, NEW D.R.O., Q.C.T.P., 3-Jaw chucks, 3 point steady, Sliding chuck guard, Excellent condition.  
Email: sales@ronthompsonmachinery.co.uk

Tel: 01564 773351 www.ronthompsonmachinery.co.uk



**COLCHESTER TRIUMPH 2000-50" MARKII GAP BED LATHE**, 3 JAW, 4 JAW, QUICK CHANGE TOOLPOST.  
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Tel: 01245 221200 www.wilsonmachinery.co.uk



**EXCEL MODEL XL40 year 1996**, 1000MM SWING X 3000MM ,SWING OVER CROSS SLIDE 740MM, GAP BED, STEADIES ,CHUCKS 8-1000RPM,  
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Tel: 01245 221200 www.wilsonmachinery.co.uk



**HARRISON M300 Gap Bed Centre Lathe**, Swing 330 mm x 1000 mm b.c. Spindle Bore 38 mm, Spindle speeds 40-2500rpm, C/w 3 & 4 Jaw Chucks, Taper Turning Attachment & Travelling Steady.

Email: phil@philgeesinmachinery.co.uk  
Tel: 0114 279 7619 www.philgeesinmachinery.co.uk



**Harrison model 390 swing over bed 400mm x1250mm**, gap bed ,25-2000rpm .full equipment and dro  
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Tel: 01245 221200 www.wilsonmachinery.co.uk

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Email: [simon@nobilla.co.uk](mailto:simon@nobilla.co.uk)

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**Nobilla Machine Tools Ltd (1980)**



**Lion 3VS Turret Milling Machine.....**  
**£4,250+vat**  
**Serial No.0320 (1998)**  
**1270 x 254mm Table**

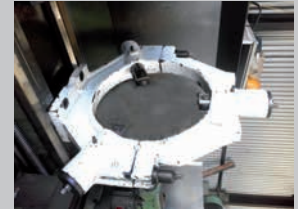
740mm Longitudinal Travel | 406mm Cross Travel  
380mm Vertical Travel (Knee) | 125mm Quill Travel  
R8 Spindle Taper | 60-4200rpm Spindle Speeds  
3hp Spindle Motor | 2 Axis DRO  
Longitudinal Power Feed | Pendant Control  
Coolant | Machine Light.



**Colchester Magnum 1250 x 3m Gap bed lathe £15,500+vat**  
C/w 3 & 4 jaw chucks, one axis dro, light & heavy duty steady,  
Travelling steady, Q'change toolpost & holders, Taper turner, plus lots of  
extra tooling. Quiet headstock & good slides. Rapid feed button needs  
replacing. This lathe can be seen under power at a client's workshop.



**Very Good Ex-college Student 1800 x 25" Metric Gap bed.....£4,995+vat. ( Add £1000+vat for full re-spray to original Colchester colours).**  
C/w 3&4 jaw chucks, Q'change toolpost & holders, coolant. Taper turning attachment.  
Add £750+vat for new two axis dro to be fitted.  
**Two months parts Warranty.**



**Extra Large Heavy duty fixed roller steady.....£1500+vat**  
**Max capacity.....20" (510mm)**  
**Centre Height.....15.25" (385mm)**



**Harrison M350 Fixed Roller steady....**  
**£475+vat**



**Elliot SE Heavy Duty Drill with auto-down feed £1500+vat**  
Spindle Taper MT4  
9 speeds 58-839rpm. Varying auto downfeed speed. Rise and fall table & coolant.  
440 x 640mm T Slot table.  
Good working condition.

## MASTIFF 1400 X 40" MET GAP BED



**In Very good condition.....POA**  
C/w 3 & 4 jaw chucks, Two axis dro, Q'change toolpost & holders, Lo-vo-lite, bedstop.  
Original slideways very good & very good headstock.

## EXCELLENT MASCOT 1600 X 100" GAP IMP



C/w 3 & 4 jaw chucks, Q'change toolpost & holders, Heavy duty steady, lo-vo-lite, Excellent slides & headstock. Original paint from new.  
Three months parts warranty. **£POA**

## ARRIVING SHORTLY



**RICHMOND ENVOY RADIAL ARM DRILL**  
with instabrake.  
Ex-Aerospace  
**£POA**

## HARDINGE DSM59 SUPER-PRECISION



Second operation capstan Lathe with Barfeed  
**£POA**

## Choice of two: Ex- MOD surplus Harrison M300 25" met gap bed lathe



Excellent slides & headstock... POA  
C/w 3 & 4 jaw chucks, Q'change toolpost & holders, bedstop, & coolant.  
Excellent sideways & headstock. Three months parts Warranty.  
Extra accessories available: DRO, Ainjest, Copy unit, etc.



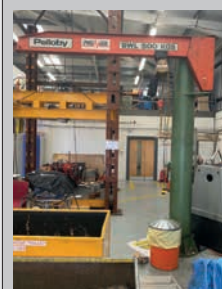
**Student/Master 2500 Capstan attachment**  
**.....£475+vat**



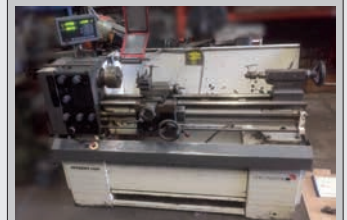
**Triumph 2000 x 50" imp Gap bed ex toolroom.**  
Complete with 3 & 4 jaw chucks, Q'change toolpost and holders, coolant, bedstop, good slideways.  
Warranty.....£6,750+vat  
Extra accessories available: Newall DRO, Ainjest, taper turner, etc.



**Heavy Duty Induma Vertical Mill.**  
Table 60" x 11".  
ISO 40int. Two axis Anilam dro.  
Variable speed head. Variable & Rapid feed to table. Coolant  
**£2,500+VAT**



**Pelloby 500kg electric hoist Jib Crane in Very good condition. ....POA.**  
**Length of movement of jib arm... 2.25m**  
**Height under jib arm... 3m.**



**Colchester Student 2500 x 40" gap bed metric**  
C/w 3&4 jaw chucks, two axis dro, q'change toolpost & holders, travelling steady & coolant.  
Very quiet headstock.....£3,750+vat.



**Ex-Campus College Triumph VS 2500 x 30" gap bed lathe in excellent condition (Just dirty due to lack of use)**  
C/w 3 & 4 jaw chucks, chuck guard, Q/C toolpost & holders, Lo-Vo-Lite, coolant, bedstop. Extra accessories available: DRO, Ainjest, Copy unit, etc. **£POA**

## MEGA MACHINE BS300HAS FULLY AUTOMATIC HORIZONTAL BAND SAW

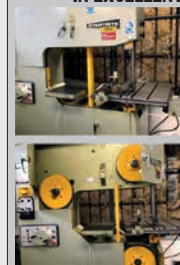


Can feed in up to 3.5m of material in one session. Y.O.M 1996. Serial # 960222.  
**£3,995+vat**



**Pyramid Manual rolls 4ft capacity with drop out roller for tube rolling.....£1,495+vat**

## STARTRITE 316H VERTICAL BANDSAW IN EXCELLENT CONDITION:



Horizontal / Vertical / Manual / Semi Aut. Vertical  
Cutting Diameter (mm): 30" throat  
Dimensions Of Saw-Band (mm): 16mm  
Cutting Speed (M/S) 90-3600  
Main Drive Power (KW/V/Hz): 415v  
Feed: Hydraulic  
Welder: Yes  
**£POA**



0830

Lathes, Centre, Straight Bed

Non-CNC



**Harrison Alpha 1350 XS CNC lathe**, New 2016, Fanuc Oi-TD CNC, 350mm swing over bed, speeds to 3500rpm, QCTP, 42mm bore, 650mm between centres(21016) £P.O.A  
Email: [nick@newcentury.co.uk](mailto:nick@newcentury.co.uk)

Tel: 0161 330 4242

[www.newcentury.co.uk](http://www.newcentury.co.uk)

0835

Lathes, CNC Turning Centres

Non-CNC



**Dugard Lunan 500MF CNC (2014) £9000**  
Email: [rwbmorrison@outlook.com](mailto:rwbmorrison@outlook.com)

Tel: 07768606789

[www.wilver.co.uk](http://www.wilver.co.uk)



**Mori Seiki NL2000SY CNC lathe**,Twin spindle, C axis, milling, barfeed, parts conveyor, 65mm spindle bore, 356mm max diameter, 510mm max cutting length (21020) £P.O.A  
Email: [nick@newcentury.co.uk](mailto:nick@newcentury.co.uk)

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**SKODA MODEL SUA125P HEAVY DUTY UNIVERSAL CENTRE LATHE SWING OVER BED 1320 MM**, DISTANCE BETWEEN CENTRES 11000MM, YOM 1983 WITH SCREWCUTTING, SWINGT OVER CARRIAGE 950MM, 0.9-350RPM. MAIN MOTOR 45KW. Email: [sales@wilsonmachinery.co.uk](mailto:sales@wilsonmachinery.co.uk)

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**SMART & BROWN MODEL 1024** Ex-university hospital clinical engineering department, 11" SWING, 24" BETWEEN CENTRES, SPINDLE SPEEDS 30-2500RPM WITH EQUIPMENT.  
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**HARRISON ALPHA PLUS 550S x 3000mm CNC/Manual Gap Bed Lathe**, (2000), GE/FANUC Alpha 21-iT Control, 554mm Swing x 3000mm, Spindle bore 104mm, PARAT High accuracy Q.C.T.P., 3 & 4 Jaw chucks, 3 point steady, Great condition.  
Email: [sales@ronthompsonmachinery.co.uk](mailto:sales@ronthompsonmachinery.co.uk)

Tel: 01564 773351

[www.ronthompsonmachinery.co.uk](http://www.ronthompsonmachinery.co.uk)



**Hyundai Wia L400LMC CNC lathe**, Installed 2018, Fanuc Series 32i, C axis and milling, speeds 2000rpm 560mm max dia, 2100mm between centres, 750 hrs cutting hours (21012) £P.O.A Email: [nick@newcentury.co.uk](mailto:nick@newcentury.co.uk)

Tel: 0161 330 4242

[www.newcentury.co.uk](http://www.newcentury.co.uk)



**XYZ Protur VL 355** excellent condition  
Email: [sales@bdmttools.co.uk](mailto:sales@bdmttools.co.uk)

Tel: 01388 776052

[www.bluediamondmachinetools.co.uk](http://www.bluediamondmachinetools.co.uk)



**Mazak SQT 200M CNC lathe**, Mazatrol PC Fusion CNC, C axis, live tools, bar feed, swarf con, speeds to 5000rpm, 300mm max dia, 535mm max length (21017) £P.O.A  
Email: [nick@newcentury.co.uk](mailto:nick@newcentury.co.uk)

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**XYZ Pro 2000, Prototrak AGE 2 CNC control**

1990, 1270mm x 254mm table, trav 762 x 406mm x 127mm, power drawbar 30 taper spindle, riser block.



**XYZ SMX2500 Bed Mill**

2016, SMX Control, table 1245 x 228mm, trav 780 x 390 x 560mm, 3HP head, R8 spindle taper, power drawbar.



**XYZ SMX3500 Bed Mill**

2014, Prototrak SMX3 control, table 1372mm x 355mm, Trav 762 x 508 x 58mm, power drawbar 40int, Options - tracking handwheels.



**XYZ ProtoTRAK 2-OP**

2017, Prototrak 3 axis CNC Control, Table 457 x 381mm, Trav 355 x 305 x 455mm, rapids 15m/min, 6000rpm, BT30, 8atc, 3hp, 3-phase power.



**Doosan DNM650**

2012, Heidenhain TNC530i, Trav 1270 x 670 x 625mm, 12000rpm, CAT40, 30atc, Swarf Conveyor.



**Hyundai Kia VX650/50**

2008, Fanuc 21i-MB, Travels X-1,400mm, Y-650 Z-635mm, Table 1,600 x 650mm, BT50 taper spindle, 6,000RPM, 24 ATC.



**Mazak VTC800/30SR**

2014, Mazatrol Matrix 2 Control, table 3500 x 820mm, trav 3000 x 800 x 720mm, Spindle head rotation +/- 110 degrees, 48atc, CAT40.



**Miyano BNJ-42SY 7-axis**

CNC lathe and bar feeder, 2006, Fanuc 18iTB, 42mm bar capacity, 75mm Chuck capacity, 100mm working length for bar work, Sub-Spindle, Y-axis.



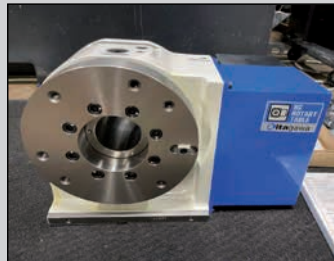
**CMZ TX52-Y3 CNC Lathe**

2012 (Rebuild by CMZ in 2020), Fanuc 31i control, Triple turret, 255mm Max turn dia, 649mm between chucks, 52mm bore left and right spindle, 5,000rpm, 12 station turret x 3 off, C/W Bar feeder.



**Citizen L20, (Type L5)**

2005, c/w lemca Boss 432R bar feeder, Fume extractor.



**Kitagawa MR250RAE13**

Rotary table and MSR181A Tail Spindle, 2018



**Hydrafeed MX1B bar feeder**

2002, 1.5 metre bars, 3-80mm dia, overall length 2,100mm.



**Joemars Model JM325DZ**

Small Hole Electrical Discharge Machine, 2005, Camar SW 5000 Fuzzy Control, Table Size 460mm x 210mm, X & Y Travel 330mm x 200mm, Ram Servo Travel 345mm, Max Electrode Length 400mm, Electrode Size 0.3mm - 3mm.



**Axminster BS150 x 2000 Belt Linisher**

3-phase, 2.8kW, 900/1800RPM, 150 x 2000mm belt.



**Teda SCS 18.8 CNC Press Brake**

2018, Max work strength 180Kn, Distance between shoulders 650mm, Gap 200mm, Max length 835mm, Distance between table and ram 360mm, Max stroke 170mm.



**Donati 500kg Jib Arm Crane**

Unused, 2014

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**Doosan DNM 650II vertical machining centre**, New 2014, Kitagawa 4th axis, Fanuc I Series, BT 40, speeds to 12000rpm, 1300 x 670mm table, X=1270 Y=670 Z=625mm 3500 cutting hours (21011) £P.O.A  
Email: [nick@newcentury.co.uk](mailto:nick@newcentury.co.uk)

Tel: 0161 330 4242

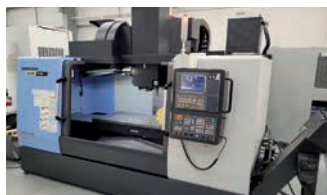
[www.newcentury.co.uk](http://www.newcentury.co.uk)



**Mazak VTC 300C II vertical machining centre**, PC Fusion 640M CNC, BT40, speeds to 12000rpm, swarf conveyor, handwheel, 2000 x 760mm table, X=1760 Y=760 Z=660mm (20954) £P.O.A Email: [nick@newcentury.co.uk](mailto:nick@newcentury.co.uk)

Tel: 0161 330 4242

[www.newcentury.co.uk](http://www.newcentury.co.uk)



**Doosan DNM 6700 vertical machining centre**, New 2018, Nikken 5 axis table, Fanuc I Series, BT 40, speeds to 12000rpm, 1500 x 670mm table, X=1300 Y=670 Z=625mm, 1600 cutting hours(21010 )£P.O.A  
Email: [nick@newcentury.co.uk](mailto:nick@newcentury.co.uk)

Tel: 0161 330 4242

[www.newcentury.co.uk](http://www.newcentury.co.uk)



**Mazak VTC 300C II vertical machining centre**, PC Fusion 640M CNC, BT40, speeds to 12000rpm, swarf conveyor, handwheel, 2000 x 760mm table, X=1760 Y=760 Z=660mm (20953) £P.O.A Email: [nick@newcentury.co.uk](mailto:nick@newcentury.co.uk)

Tel: 0161 330 4242

[www.newcentury.co.uk](http://www.newcentury.co.uk)

## 0920 Machining/Milling Centres, Vertical



**DAHLI 1020BA**, Heidenhain i530, Table 1250 x 660mm, X 1020 x 550 x 560mm  
Email: [sales@bdrmttools.co.uk](mailto:sales@bdrmttools.co.uk)

Tel: 01388 776052

[www.bluediamondmachinetools.co.uk](http://www.bluediamondmachinetools.co.uk)



**Doosan VC630 / 5AX vertical machining centre**, Installed 2017, Heidenhain TNC 630i CNC full 5 axis, BT40, speeds to 12000rpm, X= 650 Y=765 Z=520mm A=150 +30 - 120 deg(20996) £P.O.A Email: [nick@newcentury.co.uk](mailto:nick@newcentury.co.uk)

Tel: 0161 330 4242

[www.newcentury.co.uk](http://www.newcentury.co.uk)



**Quasar MV154 E vertical machining centre**, New 2010, Heidenhain TNC620 CNC, speeds to 12000rpm, BT40 , 30 ATC, 900 x 500mm table, X=700 Y=530 Z=560mm (20986) £P.O.A Email: [nick@newcentury.co.uk](mailto:nick@newcentury.co.uk)

Tel: 0161 330 4242

[www.newcentury.co.uk](http://www.newcentury.co.uk)



**DMG DMU 50 Evolution vertical machining centre**, Full simultaneous 5 axis, Heidenhain TNC 530i, SK40 taper, 18000rpm, X=500 Y= 420 Z= 380mm B=180 deg C=360 deg (21015) £P.O.A

Email: [nick@newcentury.co.uk](mailto:nick@newcentury.co.uk)

Tel: 0161 330 4242

[www.newcentury.co.uk](http://www.newcentury.co.uk)



**Hardinge VMC 600 vertical machining centre**, Siemens 810D CNC, BT40, speeds to 8000rpm, 20 station toolchanger, 750 x 510mm table, X=600 Y=510 Z=510mm (20984) £P.O.A  
Email: [nick@newcentury.co.uk](mailto:nick@newcentury.co.uk)

Tel: 0161 330 4242

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## 0930 Marking/Engraving Machines

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### 0947 Mills, Turret

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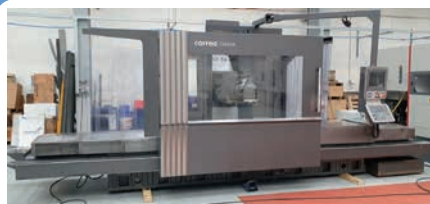
**HARDINGE BRIDGEPORT Series 1 BR2J2**, (2005), Table 48" x 9", Travels 36" x 12", R8 Spindle, 60-4200rpm, Acu-Rite 3 axis D.R.O., Power long feed, Very nice condition

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### 0950 Mills, Universal

#### Non-CNC



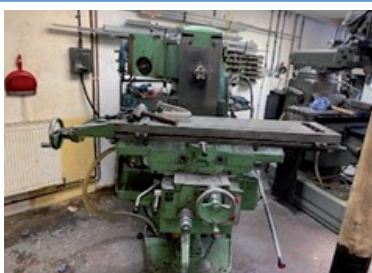
**Correa Diana 20 Universal CNC bed mill** Heidenhain TNC 530 CNC, ISO 50, speeds to 3000rpm, 2000 x 900mm table, X=2000 Y=1000 Z=1000mm (21004) £P.O.A  
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**XYZ** 1020 VMC Vertical Machining Centre (2012). Traverses X/Y/Z: 1,020 x 520 x 575mm, table 1,120 x 500mm, 20hp spindle motor, Siemens 828 with Shopmill control, 8,000rpm spindle, coolant, 24-station ATC, BT40 taper, 15kW, low-volt light



**MIKRON** VCE 800W Pro (2005). 14k spindle, ISO 40, 24-position T/C, scales in all axes, Heidenhain 530 control.



2016 **DAHLI** DCM-4225. X/Y/Z 4,200 x 2,500 x 800mm, BT50 6,000rpm 18.5k spindle, 4,000 x 2,200mm table, 40ATC, max workpiece weight 12,000kg, through-spindle coolant, swarf conveyor, coolant, interlocked guards, low-volt light, gearbox, USB port



2008 **MAZAK** Integrex 800V/5 II E Tower. B-axis movement head: +120/-30°, Mazak Matrix control, max machining dia 730mm, maximum workpiece weight 680kg, rapid feedrates 50m/min, spindle speed 12,000rpm (milling), 80 ATC, traverses XY: 1,100/800/900mm, through-spindle coolant, tool setter, swarf conveyor, twin-pallet, full 5-axis machine, the table spins just like a lathe to machine large components in one set-up



2006 **MAZAK** Nexus 410A Vertical Machining Centre. Traverses X Y Z: 560 x 406 x 508mm, table 900 x 408mm, spindle speed 12,000rpm, spindle taper ISO40, spindle motor 11kW, Mazatrol 640M Nexus control, 30-station ATC, low-volt light, tool setter, swarf conveyor, coolant. **£24,950**



2006 **MAZAK** Nexus 510C Vertical Machining Centre with 4th Axis. Traverses X Y Z: 1,049 x 528 x 528mm, table 1,300 x 550mm, spindle speed 0-12,000rpm, spindle taper DIN40, spindle motor 18.6kW, Mazatrol Matrix control, 30-station ATC, swarf conveyor, Kitagawa 4th axis unit, low-volt light. **£32,500**

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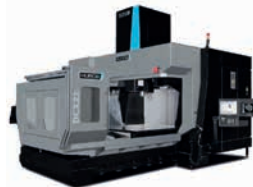
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