

# MACHINERY CLASSIFIED

THE INDUSTRY'S NO. 1 PRODUCTION EQUIPMENT JOURNAL

NOVEMBER 2021 ISSUE 1

## More versatile 5 axis machining

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- ✓ Footprint
- ✓ Performance

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MACHINING CENTRES



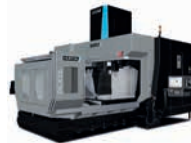
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Max Height Under Wheel 600mm  
Power Rise & Fall  
Coolant  
Darent Filtration  
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### Herkules Cylindrical/Roll Grinding Machine WS 350 x 3200mm



Max. grinding diameter: 36" (915mm)  
Minimum grinding diameter: 10mm (0.4")  
Max. grinding length: 3200mm (128")  
Grinding wheel: 750mm x 80mm x 305mm  
Wheel head speeds variable 40 – 1500rpm  
Work head speed 6 – 45rpm  
Max workpiece weight 3,000kg  
Various steadies

### LUMSDEN 96ML Rotary Table Surface Grinder



LUMSDEN 96ML Rotary Table Surface Grinder  
Segmental wheel diameter 54" (1371 mm)  
Segments per set 18  
Table diameter & grinding capacity 100" (2540 mm)  
Magnetic table dia. 100" (2540 mm)  
Max. height of wheel to table 30 1/4" (768 mm)  
Min. height of wheel to table 6 1/4" (159 mm)  
Max. height of wheel to magnetic table 24" (610 mm)

### Gockel ELT 50 Knife Grinder x 4000mm



Grinding Width 225mm  
Grinding Length 4000mm  
Grinding Height 120/140mm  
Grinding Motor 5 ~ 15hp, 1750-rpm  
Grinding Wheel Max. 250mm  
Carriage Drive 0.02 ~ 30 m/min  
Table Type Electromagnetic  
Table Width 155 / 200mm

### Behringher LPS40-4-A Fully Automatic Block Saw



Behringher LPS40-4-A Fully Automatic Block Saw  
Year 2003  
4000mm x 2000mm x 350mm Blocks  
Condition: Used  
Manufacturer: Behringher  
Model: LPS 40A

### Amada H1300 Horizontal Bandsaw (1982)



Capacity 1300 x 1300mm  
Power 230 V – 50/60 hz / 400 v – 50hz / 460 v  
60hz. Blade drive 11 kw  
Hydraulic drive 3.7 kw  
Coolant drive 0.4 kw  
Wire brush drive 0.4 kw  
Blade size 11380mm x thickness 1.6 x width 65 mm

### XYZ 1010 Vertical Machining Centre (2004)



Siemens 810D Shopmill Control,  
X Travel = 1010mm,  
Y Travel = 500mm,  
Z Travel = 520mm,  
450mm x 1200mm Table Size

### Verson AI 300ton Horizontal Press



300ton Capacity  
24" Stroke  
72" Bed  
Machine Data:  
Model AI  
Serial Number RA 1196

### Webster & Bennett S Type 48" CNC Vertical Borer (Rebuilt 2008)



Table Size 1250mm  
Swing 1750mm  
Max workpiece dia. 1750mm  
Max height under elevating rail 1600mm  
Cross rail adjustment 1000mm  
Max height under pentagon turret 1930mm  
Max travel of Turret slide 950mm  
Main motor 57kw

### Asquith Butler HHE 4000S CNC Bed Mill x 8000mm (1997)



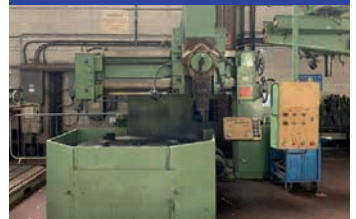
Length of bed 8000mm  
Width of bed 1030mm  
X axis travel 6200mm  
Y axis travel 1620mm  
Z axis travel 1050mm  
Auto Indexing Head  
Toolchanger

### Webster & Bennett 72" EV Series Vertical Borer (1975)



Serial No. 6669-3  
Table size 72" (1830mm)  
Max swing 84" (2134mm)  
Max height under elevating rail 48" (1220mm)  
Vertical travel of turret slide 38" (965mm)  
Table speeds 5.2-117rpm  
Main drive motor 40hp  
Manual Clamping to Elevating Rail

### Webster & Bennett 48" V Series Vertical Borer (1975)



Serial No. 6707-1  
New 1975  
Table size 58" (1473mm)  
Max swing 59" (1500mm)  
Max height under rail 23.5" (600mm)  
Vertical travel of turret slide 24" (610mm)  
Table speeds 4.5-100rpm  
Feeds 0.1mm to 5.0mm per rev

# MACHINERY CLASSIFIED

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## Ford to invest up to £230m at its Halewood facility

In a boost to the UK automotive sector, Ford said that building on its commitment to go all-in on electrification in Europe, it intends to invest up to £230m at its Halewood vehicle transmission facility to transform it to build electric power units for future Ford all-electric passenger and commercial vehicles sold in Europe.

Power unit production in Halewood is expected to begin sometime in mid-2024. Production capacity is planned to be around 250,000 units a year.

The investment – which is subject to and includes UK Government support through its Automotive Transformation Fund – will help safeguard the Ford jobs at Halewood.

“This is an important step, marking Ford’s first in-house investment in all-electric vehicle component manufacturing in Europe. It strengthens further our ability to deliver 100% of Ford



passenger vehicles in Europe being all-electric and two-thirds of our commercial vehicle sales being all-electric or plug-in hybrid by 2030,” said Stuart Rowley, president, Ford of Europe.

“We also want to thank the UK Government for its support for this important investment at Halewood which reconfirms Ford’s continuing commitment to the UK and our position as a leading investor in this country’s auto industry and technological base.”

The power unit is the complete all-electric assembly that replaces

the engine and transmission in a conventional petrol or diesel engine vehicle.

The Ford Halewood transmission facility was chosen to supply the power units given its excellent record on quality, competitiveness and the strong skills base and commitment of the employees.

Halewood currently builds transmissions for a number of Ford passenger and commercial vehicles and exports 100% of its production.

Before being taken back completely into Ford ownership earlier this year, Halewood had been part of Getrag Ford Transmissions, the transmission manufacturing joint venture that is co-owned by Ford and Magna, for more than 20 years.

Ford is one of the UK’s largest exporters, exporting engines and transmissions from its facilities to more than 15 countries on six continents, with overseas sales generating around £2.5bn annually.

## Record trainee recruitment drive for Bentley Motors in 2022

Bentley Motors will take on the company’s biggest-ever intake of trainees for 2022.

A phased recruitment drive will see a total of 113 new recruits beginning their careers at Bentley headquarters in Crewe, working across all sectors of the business.

The future talent will consist of apprentices, undergraduates and graduates, all joining the most sought-after, sustainable luxury car brand in the world. The successful individuals will take up positions in various departments.

Additionally, around 20% of the intake will be in digital skills such as software engineering and data science, as Bentley focuses on developing the skillsets required to help shape the company’s ambitious Beyond100 strategy.

As part of the recruitment

phase, Bentley will host virtual outreach activities at a number of universities around the UK offering career insights and the opportunity to speak to current Bentley colleagues on the early career programmes.

Bentley said its future is underpinned by ambitious targets set out in last year’s ground-breaking Beyond100 strategy. The firm is aiming to become a global leader in sustainable luxury mobility, reinventing every aspect of its business. This includes becoming end-to-end carbon neutral by 2030, and moving to full electrification through its full model range in the same timeframe

Bentley said it will focus on greater diversity, upskilling in some areas and “attracting a wide range of the talent from all walks of life”.

## Funding for new Nuclear AMRC

The D2N2 Local Enterprise Partnership (LEP) has awarded Derby City Council over £9m in funding £6.875m from its Getting Building Fund and £2.2m from its Growing Places Fund – to support the development of a Nuclear Advanced Manufacturing Research Centre (Nuclear AMRC) at Infinity Park in Derby.

The Nuclear AMRC Midlands facility will provide 4,300 square metres of new floorspace dedicated to research and development, which will support productivity growth and sustainable practises within the manufacturing sector and help to position Derby and the wider D2N2 region as a key advanced manufacturing and innovation hub for the UK nuclear centre.





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8 CNC machines including the Mazak Integrex pictured

16

**Sale date:** Tuesday 16th November from 1pm



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## briefs

### MTL Advanced invests

Rotherham-based contract manufacturing specialist MTL Advanced has announced that they have invested £2m in new capital equipment to meet the demands of a series of new high-profile contract wins for the defence and construction industries.

The new investments have been spread around various manufacturing cells of the business including large format laser cutting, large folding, and CNC machining to provide a much-needed capacity increase in line with the company's growing order book.

The latest machinery arrival has seen MTL commission their brand new Trumpf 10kw 3060 TruLaser large format fibre laser boosting productivity and allowing MTL to offer better laser cutting lead times. In September, MTL acquired a 640 tonne Ursviken press brake and it also purchased two new Hartford machining centres earlier this year to boost their CNC milling capacity, resulting in many additional job vacancies.

MTL has advertised around 40 new vacancies on the back of these investments and contract wins, at their 300,000 square foot Brinsworth facility.

General manager Karl Stewart said investment in the latest technology "reinforces our ability to handle large multi-million pounds projects".

He added: "We have just secured new long-term orders in excess of £10m this month, with production starting in the new year, and these new additions to our machinery line-up will enable us to meet the demands of these contracts. These are really exciting times for MTL as we approach 2022 with a very strong order book."

## HellermannTyton breaks ground on £9m expansion



Plymouth manufacturer HellermannTyton has broken ground on phase II of a major expansion of its factory located at the International Medical and Technology Park.

The company said that the total investment that it is spending on the development amounts to £9m and it will see the site double in size to support market growth and increase its capacity.

HellermannTyton anticipates that the project will generate many new job opportunities on completion of the expansion.

The development has been in the pipeline for a while, but was delayed due to the Covid-19

pandemic, and it is part of HellermannTyton's ten-year plan to reinforce its status as the leading supplier of cable management solutions.

Scheduled to finish sometime in late 2022, the investment includes the installation of state-of-the-art machinery along with a training academy and R&D facilities.

The Plymouth site is one of two manufacturing facilities that HellermannTyton operates in the UK, alongside its sister site in Manchester.

Already, over four million components are manufactured at Plymouth every year; the expansion will see capacity increase even

further and further ramp up its production.

HellermannTyton said that the expansion gives the company the ideal combination of production space, warehousing, shipping docks and R&D labs. Key manufacturing processes at the new facility will concentrate on solutions for manufacturing, industrial, earthmoving, defence and rail applications.

"Our Plymouth factory is already a huge success, and it's testament to the hard work and effort of the team that we're able to expand," explained Sarah Walton, site director at HellermannTyton Plymouth.

"The new investment means we can continue to thrive as a local employer, with nearly 100 new jobs to come. I'm delighted we've now broken ground – after the understandable delay caused by Covid-19 – so we can put our ambitious plans for the site into action."

HellermannTyton provides cable management solutions for a range of industries, including aerospace, automotive, energy, defence and many more.

## Robotic technology to be used to pick mushrooms

Ceres Agri-Tech, a partnership between five UK universities and three agricultural research institutes, has revealed a mushroom picking robot will be among the supported innovations.

The government-backed partnership, led by Cambridge Enterprise, aims to revolutionise the creation and uptake of early-stage agricultural technology (agri-tech) opportunities.

The market for fresh mushrooms in the UK is worth £450m and growing annually, but until now, the picking has been done by hand to prevent damage to the delicate mushrooms. Existing robotic

harvesters are not suitable for mushrooms – which is a major issue as the industry struggles to cope with the current labour shortages.

Ceres spin-out Agaricus Robotics is developing a robot that can harvest even the most challenging dense clusters of mushrooms.

"In the UK alone, approximately 4,500 people are required every day to pick mushrooms with labour costs representing a third of total production costs," said Agaricus Robotics founder Bashir Al Diri.

"But our patented intelligent mushroom harvesting robot can



pick whole crops without bruising the mushrooms and will lead to 20-30% yield increases from optimised 24/7 harvesting 365 days a year.

"The backing of Ceres is proving invaluable as we now accelerate the commercialisation of our technology."



## Citizen open house a huge success

Key supplier of bar-fed sliding-head and fixed-head CNC turning machines to the British and Irish markets, Citizen Machinery UK, has reported a successful open house at company's headquarters in Bushey from 12-14 October.

Orders for 15 machines valued at £2.32m were either placed or committed to verbally during the show. Three of the orders were from customers who had registered but could not attend or who had not planned to visit.

More than two-thirds of the lathes will be supplied with the manufacturer's proprietary LFV (low frequency vibration) programmable chip breaking software. Launched five years ago, it has transformed the ability of manufacturers to manage swarf when turning, threadcutting and drilling malleable

metals and plastics.

Managing director Edward James said: "Our open houses are known for their feelgood factor and we like to entertain as well as take orders.

"The customary curry evening on Wednesday was very popular as usual and boosted attendance that afternoon and on the Thursday.

"We organised a Six Nations rugby draw each day for a pair of tickets to see the England v Ireland match in March 2022. There was also a daily prize draw for a Citizen watch."

Visitors to the open house were additionally able to see the activities of Citizen Machinery UK's Solution Centre in Bushey.

It has transformed the traditional showroom into a facility for configuring and proving out complex automated machining cells.

## Strong export sales for XYZ

Sales of XYZ Machine Tools' range of machine tools, particularly its ProtoTRAK controlled mills and lathes, are showing strong growth across Europe, with sales now making up 13% of turnover.

From the turn of the year sales have steadily increased thanks to renewed manufacturing confidence, particularly in the Czech Republic and Slovakia, Netherlands and Belgium. Overall sales in 2021 so far are already 33% higher than the previous year and are predicted to double by the year-end.

"It is encouraging that sales in many European countries are returning to pre-pandemic levels. We are also seeing increased

numbers of orders from educational establishments across the continent including France, Germany and the Netherlands.

"And, while Covid and Brexit should have created the perfect storm both are now having limited impact on our export sales," said Howard Bamforth, export sales director, XYZ Machine Tools.

September will see 10 machines despatched to Belgium, Czech Republic, Germany, Sweden and Spain. While travel to visit these customers has been restricted, the export team at XYZ has remained active and a Norwegian dealer has come on board, adding to the distribution network.

## briefs

**As part of the company's growth plans, T W Ward CNC Machinery Ltd (Ward CNC) has enhanced its sales presence across the UK with the appointment of three new sales team members.**

Wayne Beadle joins as regional sales for the North East, Jamie Brighton has been appointed as technical sales engineer for the Midlands, and Paul Wallace joins as regional sales manager for the South East.

Ward CNC's executive director Stephen Bodsworth said: "We are extremely pleased to welcome Wayne, Jamie and Paul to the team.

"These appointments represent a very exciting time not only for Ward CNC, but also for our customer base."

He added: "Our new colleagues will each individually build upon our experienced sales operation by enhancing customer relationships across their respective regions and highlighting our compelling value proposition."

All of the three new appointments have vast experience working across the machine tools industry and manufacturing.

**The Manufacturing Technology Centre (MTC) in Coventry is inviting engineers of the future to explore the latest apprenticeship opportunities available at its Advanced Manufacturing Training Centre (AMTC).**

In the first live apprentice open evening since the beginning of the pandemic, the MTC is looking to recruit nearly 100 new apprentices for its employer partners across the country.

Based at the AMTC, on the MTC campus at Ansty Park, the MTC is already making a significant contribution towards closing the skills gap that it said threatens the UK's manufacturing sector, having trained 500 apprentices since 2017.

This year, the centre plans to recruit around 100 new apprentices on behalf of some of the UK's top engineering and manufacturing businesses, with training starting next September. The apprentice open evening will provide potential candidates with an insight into the benefits of earning while they learn through a future-focused apprenticeship programme designed to create the next generation of top engineering talent.

The open event will be held on Thursday, 18 November from 6:30pm to 8:00pm and pupils, parents, careers advisors, teachers and college staff are all welcome to attend.

The AMTC is a flagship facility for the MTC's advanced apprenticeship programme, equipping apprentices with all the engineering skills they will need to succeed. Anyone interested should visit [www.the-amtc.co.uk](http://www.the-amtc.co.uk) for more information.







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The classification index is used to organise the content of machines for sale this week, first by machine type and then, within each category, by size to make finding what you're looking for really efficient. In some categories, where appropriate, CNC machines are listed ahead of non-CNC machines.

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### Machines for Sale

0370 Drilling Machines,  
Radial

0390 EDM, Die Sink

0645 Grinders, Cylindrical,  
Universal

0690 Grinders, Jig

0705 Grinders, Other

0740 Grinders, Surface

0745 Grinders, Surface,  
Rotary Table

0800 Keyseaters

0825 Lathes, Centre, Gap  
Bed

0830 Lathes, Centre,  
Straight Bed

0835 Lathes, CNC Turning  
Centres

0900 Machine Tool,  
Accessories, Other

0915 Machining/Milling  
Centres, Universal

0920 Machining/Milling  
Centres, Vertical

0930 Marking/Engraving  
Machines

0945 Mills, Purpose/  
Component Specific

0947 Mills, Turret

0950 Mills, Universal

0955 Mills, Vertical

0980 Notching Machines,

Angle

1060 Press Brakes

1190 Profiling Machines

1227 Riveting Machines

1300 Saws, Band,

Horizontal

1365 Shears, Guillotine

1450 Steelworkers

1580 Woodworking

Machinery

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2000 Machinery Wanted

2005 Bearings Wanted

2110 Lathes Wanted

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3260 Machine Tool

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2015 XYZ SMX 3500 Bed Mill. 787mm X Travel



Colchester Master VS Gap Bed Centre Lathe x 650mm

For more information on these products please call: 01384 633 968 or Email: sales@jetmachinery.co.uk



# MACHINERY CLASSIFIED

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- CNC Lathes
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- Boring Heads
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- Tail Stocks
- Conventional Machine Tools etc.



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Tel: 0114 279 7619

www.philgeesinmachinery.co.uk



**KITCHEN & WALKER KVM 50-1250 elevating column radial arm drill** Ref nos 3222/190, max distance between spindle and slideway guides 1250mm, spindle speeds 28 to 2500rpm, power feeder, slotted box table size 1000 x 750 x 450mm, with auto stop brake. Email: sales@wilsonmachinery.co.uk

Tel: 01245 221200

www.wilsonmachinery.co.uk

### 0390 EDM, Die Sink

#### CNC



**HURCO 425 MARK 2 EDM Spark Eroder**, 25 Amp Generator, Tank size 450 x 320mm, XYZ travels 260 x 130 x 220 + 152mm, System 3R toolholder, DRO, checked over and serviced. Email: sales@ronthompsonmachinery.co.uk

Tel: 01564 773351

www.ronthompsonmachinery.co.uk



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Email: sales@edm.co.uk

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Fanuc Alpha 1iA built in 2001 Charmilles Roboform 31



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### 0645 Grinders, Cylindrical, Universal

#### Non-CNC



**CHURCHILL PLAIN CYLINDRICAL GRINDER** swing over table 28", distance between centres 96". Hollow Spindle workhead 12" capacity. Machine complete with swivel table. Machine offered fully refurbished with all updated electrics.  
Email: paul@pgmac.co.uk - for full specification and price

Tel: +44 (0) 7515 284219

www.pgmac.co.uk



**CHURCHILL PLAIN CYLINDRICAL GRINDER** swing over table 18", distance between centres 216". Machine complete with swivel table & hydro auto wheelhead. Machine can be supplied as is, run & checked or fully refurbished.  
Email: paul@pgmac.co.uk - for full specification and price

Tel: +44 (0) 7515 284219

www.pgmac.co.uk



**Jones & Shipman 1302 EIU 2 Cylindrical and Internal Grinder**, Maximum Swing 14" x 27", between Centres, Steadies, 3-Point and 2-Point, Mag chuck, 3 Jaw Chuck, Radius Dresser, Faceplate, Coolant, Wheel arbours  
Email: sales@wilsonmachinery.co.uk

Tel: 01245 221200

www.wilsonmachinery.co.uk



**JONES & SHIPMAN 1300 EIU UNIVERSAL CYLINDRICAL GRINDER (12236)**, Capacity 10" x 27"; Hydraulic Feeds: Swivel Wheelhead: Swivel Workhead: 3 Jaw Chuck: Internal Spindle: Steadies: Wheel Dressers: Low Volt Light: Coolant: Splash Guards. POA Email: info@bwmachinetools.co.uk

Tel: 0116 288 6070

www.bwmachinetools.co.uk





**JONES & SHIPMAN 1302 EIT (12489) UNIVERSAL CYLINDRICAL GRINDER**, Capacity 14" x 27" : Hydraulic Feeds : Double Swivel : Swivel Wheelhead : Swivel Workhead : 3 Jaw Chuck : Internal Spindle : Steadies : Wheel Dressers : Low Volt Light : Coolant : Splash Guards, POA

Email: [info@bwmachinetools.co.uk](mailto:info@bwmachinetools.co.uk)

Tel: 0116 288 6070

[www.bwmachinetools.co.uk](http://www.bwmachinetools.co.uk)

#### 0705 Grinders, Other



**HUNTON SWING GRINDERS - MAJOR MODEL** Large capacity up to 'E' station Amada and Wiedemann Trumpf + all Strippit Tooling, Dry or with coolant. KEEP THE EDGE ON YOUR TOOLS + SHEAR BIGGER CAPACITY FOR ALL SIZES OF PUNCHES AND DIES. Email: [sales@mjallen.co.uk](mailto:sales@mjallen.co.uk)

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#### 0740 Grinders, Surface

##### Non-CNC



**JAKOBSEN SJ16 Hydraulic Surface grinder**, Capacity 800 X 300 mm Magnetic chuck 750 x 250 mm C/w Power rise & fall with incremental down feed

Email: [phil@philgeesinmachinery.co.uk](mailto:phil@philgeesinmachinery.co.uk)

Tel: 0114 279 7619

[www.philgeesinmachinery.co.uk](http://www.philgeesinmachinery.co.uk)



**SEEDTEC YSG-618AHR Surface Grinder**, (1993), Capacity 500 x 150mm, Travels 550 x 177mm, Magnetic chuck 340 x 150mm, Auto reversing saddle, Coolant and dust, Excellent condition. Email: [sales@ronthompsonmachinery.co.uk](mailto:sales@ronthompsonmachinery.co.uk)

Tel: 01564 773351

[www.ronthompsonmachinery.co.uk](http://www.ronthompsonmachinery.co.uk)



**Jones & Shipman 540L** power up/down, 2 axis DRO, mag chuck Email: [sales@bdttools.co.uk](mailto:sales@bdttools.co.uk)

Tel: 01388 776052

[www.bluediamondmachinetools.co.uk](http://www.bluediamondmachinetools.co.uk)

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#### 0745 Grinders, Surface, Rotary Table

##### Non-CNC

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[www.penico.com](http://www.penico.com)

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Leadwell V-40 VMC with Fanuc control, 8,000RPM spindle & Nikken 4th axis head. YOM 2006



YCM FX 350A 5-Axis Machining Centre with Heidenhain i530 control, 12,000RPM, thru coolant, 60-tool ATC, glass scales & probing. YOM 2012



Dugard SS1263L VMC with Heidenhain i530 control 12,000RPM direct-drive spindle, thru coolant, 1,200kg sd table load. YOM 2015



Dugard ECO 760 VMC with Siemens 828D control & Shopmill, 8,000RPM. Immaculate! YOM 2012



Cincinnati Lamb CFV 800i with Heidenhain i530 control, 30-tool ATC, Nikken 4th axis, 12,000RPM spindle with through coolant. YOM 2008



Mazak VTC 300-C Travelling Column VMC with Mazatrol PC Fusion control, 12,000RPM spindle. YOM 2004



Quaser MF500-C 5-Axis Trunnion Style VMC with Siemens 828D control, 12,000RPM, 30 tools. Immaculate! YOM 2012



Hardinge Talent 645-SV with Fanuc control, 6" chuck, 42mm spindle. Immaculate! YOM 2006



Hardinge Bridgeport XV 710 with Siemens 810D control & Shopmill, 8,000RPM BT40 spindle. Immaculate! YOM 2007



Hardinge Bridgeport XR 1000 with Heidenhain i530 control, 12,000RPM direct-drive spindle, thru coolant, 4th axis probing. YOM 2010



Hardinge Bridgeport XR 760 with Heidenhain i530 control, 12,000RPM direct-drive spindle, thru coolant, 4th axis probing. YOM 2008



Hardinge Elite 8/52 with Fanuc control, C-axis & live tools, driven tooling package, bar feed. YOM 2003



Hwacheon Hi-Tech 200Ai with Fanuc control, 8" chuck, tailstock, parts catcher, removable tool probe. YOM 2005



Colchester T8M with Fanuc control, driven tools, C-axis, tailstock & tooling YOM 2008



Colchester T8 CNC Lathe with Fanuc control, 210mm dia chuck, 77.5mm bore, parts catcher & swarf conveyor. YOM 2008



Okamoto Grind-X ACC64CA-iQ CNC Surface Grinder. Only used as a demo machine and stored since! Just received. YOM 2010

Bristol showroom:  
**Units 1-3 Chapel Lane, Clay Hill,  
Fishponds, Bristol BS5 7EY**

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Leicester LE5 1TL**



Bristol showroom:  
0117 965 2706

**NEW** Leicester showroom:  
0116 246 0066



Haas ST15-TCE with power chuck, tailstock, swarf conveyor, parts catcher. YOM 2018



Haas ST10 with 8" chuck, tailstock, parts catcher, tool setter, swarf conveyor. Less than 45 hours!!! As new!! YOM 2020



Haas SL10 with parts catcher and swarf auger, fitted with Haas Servo 300 bar feed. YOM 2004



Haas TM3-P with 15" colour screen, 6,000RPM spindle, 10-tool ATC. As new! YOM 2015



**CHOICE OF 2**

Haas TL2 with quick change tool post and holders, 8" 3-jaw chuck, coolant. YOM 2014. As new!



Haas VF2SS with 4th axis drive, 12,000RPM spindle, direct drive spindle, 24-tool rapid ATC. YOM 2010



Haas VF4SS with 4th axis drive, 12,000RPM spindle, direct drive spindle, 24-tool rapid ATC. YOM 2008



**CHOICE OF 2**

XYZ VMC 710 with Siemens 828D control, 24-tool side-mount ATC, 8,000RPM. 2010 & 2014



**CHOICE OF 2**

XYZ 2 OP portable VMC with ProtoTrak control, 8-tool ATC & tooling. YOM 2016

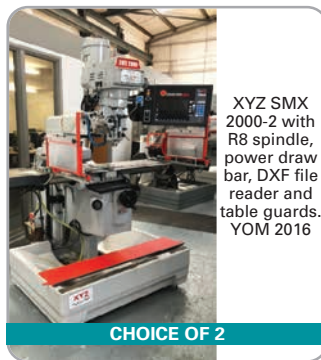


XYZ SLX 555 x 1m with 12" chuck, 104mm spindle bore. Immaculate! YOM 2012



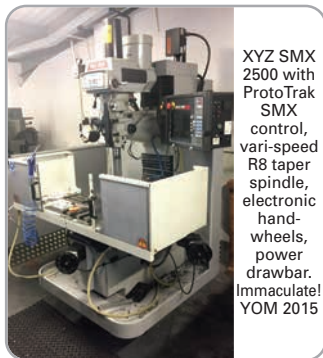
**CHOICE OF 2**

XYZ SLX 1630 with 3- & 4-jaw chucks, travelling & fixed steadies. Immaculate! YOM 2012



**CHOICE OF 2**

XYZ SMX 2000-2 with R8 spindle, power draw bar, DXF file reader and table guards. YOM 2016



XYZ SMX 2500 with ProtoTrak SMX control, vari-speed R8 taper spindle, electronic handwheels, power drawbar. Immaculate! YOM 2015



XYZ SMX 3000-3 with 3-Axis ProtoTrak SMX control, vari-speed head, ISO 40 spindle. YOM 2008



**CHOICE OF 3**

XYZ SMX 3500 with ProtoTrak SMX control, electronic handwheels, Traking & power drawbar. YOM 2013



**CHOICE OF 3**

XYZ SMX 4000 with ProtoTrak SMX control, programmable spindle speeds, Traking, electronic handwheels & power. YOM 2012



**0800 Keyseaters**
**Non-CNC**


**Fromag 63/425 Keyseater** Width 63 mm, Stroke 425 mm, Pendant Control £POA  
Email: phil@philgeesinmachinery.co.uk

Tel: 0114 279 7619 [www.philgeesinmachinery.co.uk](http://www.philgeesinmachinery.co.uk)

**0825 Lathes, Centre, Gap Bed**
**CNC**


**DUGARD EAGLE BNC 1860 CNC LATHE**, 475 x 1650mm : 51 mm Spindle Bore : 8 Station Indexing Turret Toolpost : Speeds 100 - 4500 rpm : 3 Jaw Chuck : Fagor CNC Control : Guards : Lighting : Coolant.  
Email: info@bwmachinetools.co.uk

Tel: 0116 288 6070 [www.bwmachinetools.co.uk](http://www.bwmachinetools.co.uk)

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**Non-CNC**


**COLCHESTER MASCOT 1600 (12470)** 17" x 60" GAP BED CENTRE LATHE 3" Spindle Bore : 16 Speeds 20 - 1600 rpm : 3 & 4 Jaw Chucks : QCTP & Holders : Fixed Steady : Low Volt Light : Coolant : Chuck & Splash Guard. POA  
Email: info@bwmachinetools.co.uk

Tel: 0116 288 6070 [www.bwmachinetools.co.uk](http://www.bwmachinetools.co.uk)



**COLCHESTER MASTIFF 1400 535X2500MM**, GAP BED 90 MM SPINDLE BORE 18-1400RPM, EQUIPMENT  
Email: sales@wilsonmachinery.co.uk

Tel: 01245 221200 [www.wilsonmachinery.co.uk](http://www.wilsonmachinery.co.uk)



**COLCHESTER TRIUMPH 2000 390mm swing x 1250mm b.c.**, NEW D.R.O., Q.C.T.P., 3-Jaw chucks, 3 point steady, Sliding chuck guard, Excellent condition.  
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Tel: 01564 773351 [www.ronthompsonmachinery.co.uk](http://www.ronthompsonmachinery.co.uk)



**COLCHESTER TRIUMPH 2000 (12430)** 15" x 50" GAP BED CENTRE LATHE 2" Spindle Bore : 16 Speeds 25 - 2000 rpm : QCTP & Holders : 3 & 4 Jaw Chucks : Anilam 2 Axis DRO : Coolant : Chuck & Splash Guards. POA  
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Tel: 0116 288 6070 [www.bwmachinetools.co.uk](http://www.bwmachinetools.co.uk)



**COLCHESTER TRIUMPH 2000-50" MARKII GAP BED LATHE**, 3 JAW, 4 JAW, QUICK CHANGE TOOLPOST.  
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Tel: 01245 221200 [www.wilsonmachinery.co.uk](http://www.wilsonmachinery.co.uk)



**EXCEL MODEL XL40 year 1996**, 1000MM SWING X 3000MM ,SWING OVER CROSS SLIDE 740MM, GAP BED, STEADIES ,CHUCKS 8-1000RPM,  
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Tel: 01245 221200 [www.wilsonmachinery.co.uk](http://www.wilsonmachinery.co.uk)



**Gate-G-330E Centre Lathe Ex-College**, 330mm swing x 1M, 3 & 4- Jaw Chucks, Steadies, QCTP with 4 holders, light, Coolant, interlocked guards, Set of change gears, Excellent Condition, 2 available GMU-064 & 066  
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Tel: 01923 211000 [www.gatemachinery.com](http://www.gatemachinery.com)



**HARRISON M460 (12351) x 2000mm GAP BED CENTRE LATHE 3" Spindle Bore** : 16 Speeds 20 - 1600 rpm : 3 & 4 Jaw Chucks : QCTP & Holders : Newall 2 Axis DRO : Fixed Steady : Coolant : Chuck & Splash Guards. YOM 1996.POA  
Email: info@bwmachinetools.co.uk

Tel: 0116 288 6070 [www.bwmachinetools.co.uk](http://www.bwmachinetools.co.uk)



**Harrison model 390 swing over bed 400mm x1250mm** ,gap bed ,25-2000rpm .full equipment and dro  
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**Nobilla Machine Tools Ltd (1980)**



**Colchester Triumph 2000 x 50" gap bed imp.** S/n# 6/0044/35018DD (Ex-Pfizer Corporation)...POA. C/w 3&4 jaw chucks, Q'change Toolpost & 4off holders, faceplate, bedstop & coolant. Excellent slides & headstock with original paintwork. Three months parts warranty with this lathe. Extra accessories available: DRO, Ainjest, Copy unit, etc.....Ref 11.



**Colchester Magnum 1250 x 3m Gap bed lathe** £15,500+vat  
C/w 3 & 4 jaw chucks, one axis dro, light & heavy duty steadies, Travelling steady, Q'change toolpost & holders, Taper turner, plus lots of extra tooling. Quiet headstock & good slides. Rapid feed button needs replacing. This lathe can be seen under power at a client's workshop.



**Mastiff 1400 x 120" Met gap bed**

Serial # LMF12 GMRJH/07124 - £12,750+vat

C/w 3 & 4 jaw chucks, Two axis Acu-rite dro, Q'change toolpost & holders, Heavy duty fixed steady, Taper turner, Lo-vo-lite, bedstop. Good head & slideways. Warranty.



**Triumph 2000 x 50" imp Gap bed ex College lathe**  
In excellent condition.

Complete with 3 & 4 jaw chucks, Q'change toolpost and holders, Fixed & travelling steadies, tooling coolant, bedstop. Warranty.....POA.



**Ex-MOD (Excellent) QS QDM 32 Pillar drill**  
- Serial No. 2170-84  
£2,750+vat

Ex- MOD Qualters & Smith in excellent condition. Geared head pedestal drill with automatic downfeed Lo-vo-lite, coolant and Insta-brake.

Rack & pinion table elevation. Table swivel facility.



**Elliot SE Heavy Duty Drill with auto-down feed** £1500+vat  
Spindle Taper MT4  
9 speeds 58-839rpm. Varying auto downfeed speed. Rise and fall table & coolant. 440 x 640mm T Slot table. Good working condition.

**MASTIFF 1400 X 40" MET GAP BED**



**In Very good condition.....POA**  
C/w 3 & 4 jaw chucks, Two axis dro, Q'change toolpost & holders, Lo-vo-lite, bedstop. Original slideways very good & very good headstock.

**EXCELLENT MASCOT 1600 X 100" GAP IMP**



C/w 3 & 4 jaw chucks, Q'change toolpost & holders, Heavy duty steady, lo-vo-lite, Excellent slides & headstock. Original paint from new. Three months parts warranty. £POA

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**RICHMOND ENVOY RADIAL ARM DRILL**  
with instabrake.  
Ex-Aerospace  
£POA

## HARDINGE DSM59 SUPER-PRECISION



Second operation capstan Lathe with Barfeed  
£POA

## Choice of two: Ex- MOD surplus Harrison M300 25" met gap bed lathe



Excellent slides & headstock... POA  
C/w 3 & 4 jaw chucks, Q'change toolpost & holders, bedstop, & coolant. Excellent slideways & headstock. Three months parts Warranty. Extra accessories available: DRO, Ainjest, Copy unit, etc.



**Triumph 2000 x 30" imp Gap bed ex Mitsubishi Cam Maintenance lathe.** In excellent condition.  
Complete with 3 & 4 jaw chucks, two axis Mitutoyo dro, Q'change toolpost and holders, faceplate coolant, bedstop. Warranty.....POA. coolant, bedstop. Warranty.....POA.

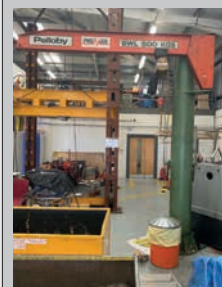
## ARRIVING MAY.....COLCHESTER TRIUMPH 2000 X 30" GAP BED IMP



Serial #TR 30GIRHJ/38135(Ex-Pfizer Corporation).....POA  
C/w 3&4 jaw chucks, Q'change Toolpost & 4off holders, faceplate, bedstop & coolant. Excellent slides & headstock with original paintwork. Three months parts warranty with this lathe. Extra accessories available: DRO, Ainjest, Copy unit, etc.... Ref 10



**Heavy Duty Induma Vertical Mill.**  
Table 60" x 11".  
ISO 40int. Two axis Anilam dro. Variable speed head. Variable & Rapid feed to table. Coolant  
£2,500+VAT



**Pelloby 500kg electric hoist Jib Crane** in Very good condition. ....POA.  
Length of movement of jib arm... 2.25m  
Height under jib arm... 3m.



## EXTRA ACCESSORIES AVAILABLE: DRO, AINJEST, COPY UNIT, ETC.

**KRV 3000 MILLING MACHINE** with quiet vari-speed head  
Acu-rite 3 Axis DRO, 40 Int Taper.....POA  
Lo- Vo-lite, longitudinal feed with rapid override. M/c vice. S/No. 7071.



**Ex-Campus College Triumph VS 2500 x 30" gap bed lathe** in excellent condition (Just dirty due to lack of use)

C/w 3 & 4 jaw chucks, chuck guard, Q/C toolpost & holders, Lo-Vo-Lite, coolant, bedstop. Extra accessories available: DRO, Ainjest, Copy unit, etc. £POA

## MEGA MACHINE BS300HAS FULLY AUTOMATIC HORIZONTAL BAND SAW



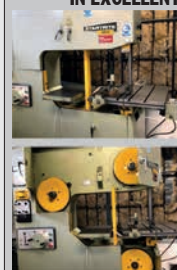
Can feed in up to 3.5m of material in one session. Y.O.M 1996. Serial # 960222.  
£3,995+vat



**MASCOT 1600 X 40" STRAIGHT BED IMP. IN VERY GOOD CONDITION**

C/w 3 & 4 jaw chucks, New Newall Two axis dro, Q'change toolpost & holders, Lo-vo-lite, bedstop. Three months parts warranty. Original slideways very good & very good headstock  
£POA

## STARTRITE 316H VERTICAL BANDSAW IN EXCELLENT CONDITION:



Horizontal / Vertical / Manual / Semi Aut. Vertical  
Cutting Diameter (mm): 30" throat  
Dimensions Of Saw-Band (mm): 16mm  
Cutting Speed (M/S) 90-3600  
Main Drive Power (KW/V/Hz): 415v  
Feed: Hydraulic  
Welder: Yes  
£POA



## 0830 Lathes, Centre, Straight Bed

Non-CNC



XYZ Protum VL 355 excellent condition

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**SKODA MODEL SUA125P HEAVY DUTY UNIVERSAL CENTRE LATHE SWING OVER BED 1320 MM.** DISTANCE BETWEEN CENTRES 11000MM, YOM 1983 WITH SCREWCUTTING, SWINGT OVER CARRIAGE 950MM, 0.9-350RPM. MAIN MOTOR 45KW. Email: sales@wilsonmachinery.co.uk

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**SMART & BROWN MODEL 1024** Ex-university hospital clinical engineering department, 11" SWING, 24" BETWEEN CENTRES, SPINDLE SPEEDS 30-2500RPM WITH EQUIPMENT.

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## 0835 Lathes, CNC Turning Centres



**HAAS MODEL SL10 TOOLSETTER**, TAILSTOCK, 2003, SWING 413MM, CHUCK 6.5" BC 419MM, CUTTING DIA 279MM, TURNING LENGTH 356MM, 12 STATION TURRET, 11.2 KW. Email: sales@wilsonmachinery.co.uk

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**Haas TL1 CNC lathe.** 2007, Hand wheels for manual control. Full Haas control. USB input. Visual programming system. Rigid Tapping. 8 inch manual chuck. Quick release toolpost. Hard jaws (ext and int) Tool holders. Full Haas manual. Coolant. Tailstock MT3, Great condition. Can be seen running. POA. Loading facilities available on collection.

Email: mps.engineering@yahoo.com

Tel: 01262 678416



**Harrison Alpha 1350 XS CNC lathe,** New 2016, Fanuc Oi-TD CNC, 350mm swing over bed, speeds to 3500rpm, QCTP, 42mm bore, 650 between centres (21016) £P.O.A

Email: nick@newcentury.co.uk

Tel: 0161 330 4242

www.newcentury.co.uk



**HARRISON ALPHA PLUS 550S x 3000mm CNC/Manual Gap Bed Lathe,** (2000), GE/FANUC Alpha 21-iT Control, 554mm Swing x 3000mm, Spindle bore 104mm, PARAT High accuracy Q.C.T.P., 3 & 4 Jaw chucks, 3 point steady, Great condition. Email: sales@ronthompsonmachinery.co.uk

Tel: 01564 773351

www.ronthompsonmachinery.co.uk



**Hyundai Wia L400LMC CNC lathe,** Installed 2018, Fanuc Series 32i, C axis and milling, speeds 2000rpm 117mm bore, 535mm max dia, 2100mm between centres (21012) £P.O.A

Email: nick@newcentury.co.uk

Tel: 0161 330 4242

www.newcentury.co.uk



**Mazak SQT 200M CNC lathe,** Mazatrol PC Fusion CNC, C axis, live tools, bar feed, swarf con, speeds to 5000rpm, 300mm max dia, 535mm max length (21017) £P.O.A

Email: nick@newcentury.co.uk

Tel: 0161 330 4242

www.newcentury.co.uk



**Mori Seiki DL20 CNC lathe,** Fanuc 16 TTA, lemca 3m barfeed, twin spindle, twin turret, C axis, milling, 51mm bar cap, 190mm max dia, 230mm max long (21001) £P.O.A

Email: nick@newcentury.co.uk

Tel: 0161 330 4242

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## 0915 Machining/Milling Centres, Universal



**Correa Diana 20 CNC universal bed mill,** Heidenhain TNC 530 CNC, ISO 50, speeds to 3000rpm, 2000 x 900mm table, X=2000 Y=1000 Z=1000mm (21004) £P.O.A

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**XYZ EDGE 1500**

2003, Prototrak EDGE 2 Axis Control with 3 axes dro, quillstar, R8 taper, table 1066 x 228mm, travel X 660, Y 330mm.



**XYZ SMX2500 Bed Mill**

2018 table 1245 x 228mm, trav 780 x 390 x 560mm, 3HP head, R8 spindle taper, power drawbar, Features - Advanced Features, Network, Traking.



**XYZ SMX3500 Bed Mill**

2011, Prototrak SMX3 CNC control, table 1372mm x 355mm, Trav 762 x 508 x 58mm, power drawbar 40int, Guards, Options - DXF Converter.



**XYZ ProtoTRAK 2-0P**

2017, Prototrak 3 axis CNC Control, Table 457 x 381mm, Trav 355 x 305 x 455mm, rapids 15m/min, 6000rpm, BT30, 8atc, 3hp, 3-phase power.



**Mazak Variaxis 730-5X II**

2008, Mazak Matrix Control, 40 Station ATC, High pressure Coolant, Coolant through the spindle, 10,000RPM, Renishaw Probe interface, Swarf Management.



**Haas VF3SS**

2010, Through Spindle Coolant, In Line Direct Drive Spindle, 40atc, BT40, table 1219 x 457mm, trav 1016 x 508 x 635mm.



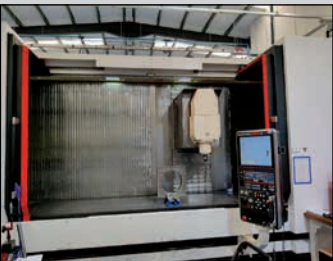
**Doosan DNM650**

2012, Heidenhain TNC530i, Trav 1270 x 670 x 625mm, 12000rpm, CAT40, 30atc, Swarf Conveyor.



**Hyundai Kia VX650/50**

2008, Fanuc 21i-MB, Travels X-1,400mm, Y-650 Z-635mm, Table 1,600 x 650mm, BT50 taper spindle, 6,000RPM, 24 ATC.



**Mazak VTC800/30SR**

2014, Mazatrol Matrix 2 Control, table 3500 x 820mm, trav 3000 x 800 x 720mm, Spindle head rotation +/- 110 degrees, 48atc, CAT40.



**Colchester Tornado A50**

2001, Fanuc 21iTB, collet chuck, 12 station VDI 30 turret, turn dia x length 170 x 350mm, bar cap 42mm, No swarf conveyor, No tailstock.



**Harrison Alpha 460T Gap Bed Centre Lathe**

2001, Harrison/Fanuc Operator panel and touch screen controller, Height of centres 230mm, distance between centres 1,500mm, Swing over bed 460mm, spindle bore 76mm dia.



**Hydrafeed MX1B bar feeder**

2002, 1.5 metre bars, 3-80mm dia, overall length 2,100mm.



**Progress Pillar Drill**

Model Progress no.3, 2MT spindle, power feed, Spindle speeds 70 to 1,780rpm, Rise and fall table, table size 380 x 480mm, Light.



**ESAB 4300i AC/DC Tig Welder**

Unused, 2014.



**Joemars Model JM325DZ**

Small Hole Electrical Discharge Machine, 2005, Caruar SW 5000 Fuzzy Control, Table Size 460mm x 210mm, X & Y Travel 330mm x 200mm, Ram Servo Travel 345mm, Max Electrode Length 400mm, Electrode Size 0.3mm - 3mm.



**Parpas 90HP/2000**

CNC Ram Style Machining Centre, rebuilt 2020, Unused since rebuild, Siemens 840Dsl control, Travel X2,055, Y1,026, Z1,245mm, B axis travel 370 degrees, 185 degree/-185 degree, Spindle speed 8,000rpm, 30KW motor power.

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**DMG DMU 50 Evolution vertical machining centre**, Full simultaneous 5 axis, Heidenhain TNC 530i, SK40 taper, 18000rpm, X=500 Y= 420 Z= 380mm B=180 deg C=360 deg (21015) £P.O.A

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**Doosan VC630 / 5AX vertical machining centre**, Installed 2017, Heidenhain TNC 630i CNC full 5 axis, BT40, speeds to 12000rpm, X= 650 Y=765 Z=520mm A=150 +30 - 120 deg(20996) £P.O.A Email: [nick@newcentury.co.uk](mailto:nick@newcentury.co.uk)

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**DMG DMU 70 Evolution vertical machining centre**, Full simultaneous 5 axis, Heidenhain TNC 530i, HSK63, 18000rpm, X=750 Y=600 Z=520mm B=180 deg C=360 deg (21014) £P.O.A

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CNC



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Non-CNC



**Correa Prisma 20 CNC universal bed mill,** Heidenhain 530i  
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x 900mm table, X=2000 Y=1000 Z=1000mm(21005)E.P.O.A  
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**0955 Mills, Vertical**

CNC



**HAAS VF-1 VMC YEAR 2008,** 40 ISO, 3 AXIS, XYZ  
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**Biesse Rover J FT1224 CNC router**, First installed 2019, X=2463 Y=1250 Z=200mm, 22.5 m/min axis speed, spindle speeds to 24000rpm, Biesse-works software(20949)E.P.O.A Email: [nick@newcentury.co.uk](mailto:nick@newcentury.co.uk)

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2015 **HAAS** VF-6. X/Y/Z 1,626 x 813 x 762mm, through-spindle coolant, tool setter, coolant, interlocked guards, low-volt light, programmable coolant nozzle, manuals, remote hand wheel, high speed machining function, USB port, swarf auger, spindle probe, air blast, WIPS System (Wireless Intuitive Probing System)



**XYZ** 1020 VMC Vertical Machining Centre (2012). Traverses X/Y/Z: 1,020 x 520 x 575mm, table 1,120 x 500mm, 20hp spindle motor, Siemens 828 with Shopmill control, 8,000rpm spindle, coolant, 24-station ATC, BT40 taper, 15kW, low-volt light



**MIKRON** VCE 800W Pro (2005). 14k spindle, ISO 40, 24-position T/C, scales in all axes, Heidenhain 530 control.



2016 **DAHLI** DCM-4225. X/Y/Z 4,200 x 2,500 x 800mm, BT50 6,000rpm 18.5k spindle, 4,000 x 2,200mm table, 40ATC, max workpiece weight 12,000kg, through-spindle coolant, swarf conveyor, coolant, interlocked guards, low-volt light, gearbox, USB port



2008 **MAZAK** Integrex 800V/5 II E Tower. B-axis movement head: +120/-30°, Mazak Matrix control, max machining dia 730mm, maximum workpiece weight 680kg, rapid feedrates 50m/min, spindle speed 12,000rpm (milling), 80 ATC, traverses XY: 1,100/800/900mm, through-spindle coolant, tool setter, swarf conveyor, twin-pallet, full 5-axis machine, the table spins just like a lathe to machine large components in one set-up



2006 **MAZAK** Nexus 410A Vertical Machining Centre. Traverses X Y Z: 560 x 406 x 508mm, table 900 x 408mm, spindle speed 12,000rpm, spindle taper ISO40, spindle motor 11kW, Mazatrol 640M Nexus control, 30-station ATC, low-volt light, tool setter, swarf conveyor, coolant. **£24,950**

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2006 **MAZAK** Nexus 510C Vertical Machining Centre with 4th Axis. Traverses X Y Z: 1,049 x 528 x 528mm, table 1,300 x 550mm, spindle speed 0-12,000rpm, spindle taper DIN40, spindle motor 18.6kW, Mazatrol Matrix control, 30-station ATC, swarf conveyor, Kitagawa 4th axis unit, low-volt light. **£32,500**



2011 **DOOSAN** MX2100ST. With bottom turret and tooling. *Ex Medical company*



2008 **Doosan** Puma 400M driven tools, full C axis 15inch chuck



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