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OCTOBER 2021 ISSUE 2

The best selling **XYZ LR** range is now available with up to 1.6 metre X travel.

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Jaguar Land Rover brings tool manufacturing in-house

Jaguar Land Rover has started manufacturing its own press tools in-house for the first time following a £1.7m investment at its Halewood, Liverpool located plant.

The company previously outsourced the production of its press tools, so this will allow it to drive efficiency and quality, as well as give employees the opportunity to learn new skills, to build and operate these tools.

The investment involves the installation of a new Press Die Manufacturing Centre - the first of its kind in Jaguar Land Rover, with a state-of-the-art five-axis milling machine, which manufactures press tools - known as blanking dies - from raw castings. The blanking dies are the first stage in the manufacture of car body panels, during new vehicle production.

Tool room apprentice Hannah



Cocklin said: "This investment has given the tooling workforce a real boost as we are doing things we didn't think we would ever get to do at Halewood.

"This is the last year of my apprenticeship so it's brilliant to see what the future has in store for the team. It's also exciting for the new apprentices joining the company this month. They probably never expected to be making the tools themselves."

Progress is under way at the new centre with the factory producing pressed parts for future Jaguar and Land Rover models, across its sites globally. The Halewood facilities will also be upgraded to enable the production of fully electric vehicles,

as part of its new global Reimagine strategy, as it moves forward with the electrification of both Jaguar and Land Rover brands.

Stamping and press parts group manager Niall Ford said the announcements highlight the continued investment in the factory and ensuring a "bright and exciting future" for Halewood and the Merseyside region.

He added: "The manufacturing of raw cast iron press tools is great news for us as we have never done this in-house before. It shows huge confidence, not just in our Halewood factory, but also in our people who will be building these tools. For the first time, our workforce and apprentices will be trained in the new processes and skills required to build and operate dies, which means we attract and keep the best talent at Halewood."

NMIS and Boeing open new state-of-the-art R&D facility in Scotland

The National Manufacturing Institute Scotland (NMIS) and Boeing have opened a new research and development (R&D) facility in Renfrew within the Advanced Manufacturing Innovation District Scotland.

At over 60,000 square feet, the new NMIS facility incorporates the Metallics Research Centre with Boeing, which will see the delivery of Boeing's £11.8m R&D programme in collaboration with the University of Strathclyde's Advanced Forming Research Centre (AFRC), part of the NMIS Group.

Aiming to reduce materials waste and identify opportunities to improve safety, productivity, and the environmental impact of its aircraft, technical teams from Boeing and NMIS are exploring novel manufacturing technologies

for metallic components, building on over a decade's worth of R&D with the University of Strathclyde and the AFRC, where Boeing is a founding partner.

It is the first initiative within the Boeing Scotland Alliance, which is exploring opportunities to work together in Scotland, with the aim of doubling Boeing's supply chain and creating 200 new quality jobs in the next five years.

The new facility will also house cutting-edge manufacturing equipment for use across NMIS projects and other centres.

In the adjacent manufacturing district site, construction is continuing on the new NMIS headquarters set to open later next year, which will include a skills academy, collaboration hub and digital factory.

PMI: Upturn slows further

Supply chain delays, slower new order growth and rising material and labour shortages all constrained the UK manufacturing sector in September, according to the seasonally adjusted IHS Markit/CIPS Purchasing Managers' Index (PMI).

At 57.1, down from 60.3 in August, the PMI fell to a seven month low. Manufacturing production increased for the 16th consecutive month in September. However, the rate of expansion eased for the fourth month in a row and to its weakest since February.

Production schedules were disrupted by a combination of input shortages, longer supplier lead times and capacity constraints (staff and hiring).

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briefs

Cobot tech investment

Cambridge Precision, a high precision engineering firm that employs 80 people at its St Neots manufacturing HQ, has invested £2m in robotic technology that will boost production and improve working conditions for its engineers.

The firm designs and manufactures small-scale critical components for global clients in sectors such as med-tech, imaging, security and life science has integrated a pair of Doosan collaborative robots, or cobots, from distributor Mills CNC to create an automated manufacturing cell.

The new cobots remove the repetitive tasks involved in the production process, enabling skilled engineers to focus on the more complex elements of manufacturing and assembly.

"Our investment in the two cobots, which our staff have named Rodney and Derek, has certainly increased productivity," said Cambridge Precision operations manager, Nick Raven.

He added: "Technology is integral to the state-of-the-art manufacturing environment we've created here at St Neots and plays an integral part in the milling, turning and quality checking of the components we manufacture.

"The new cobots are the next step in our ongoing investment in technology that enables Cambridge Precision to work alongside those innovators that are developing critical technologies.

"That focus is also helping us to win back business to the UK that had previously been lost to overseas manufacturers, by providing expertly engineered, quality products that are swiftly produced and competitively priced."

CNC investment delivers for Hague Fasteners



A Black Country manufacturer that supplies critical components to iconic London buildings, New Street Station, sport stadiums and the world's power stations is celebrating a big birthday in style.

Hague Fasteners, which produces non-standard fasteners and bespoke bolts, celebrated its 50th anniversary last week and marked it by investing more than £100,000 into a new three-axis CNC lathe to help it deliver more complex parts and increased capacity.

The XYZ CT 65 LTY was commissioned at the start of the month and is being used to deliver contracts for the oil and gas sector,

with the company hoping the additional turnover will help it move towards its target of £2m sales by the end of the year.

The family-run firm's includes managing director Jon Hague, his wife Claire and sons Jack (technical director), Tom (customer Service) and Max (finance).

"My father John Hague started the business 50 years ago and back then it was founded on technical expertise, the same technical expertise that is still crucial today in helping us supply parts to more than 30 countries across the world," explained Jon.

"I think he'd be very proud that we have been able to withstand

global recessions and the recent pandemic and the fact that the business now has the third generation of Hagues working here."

He added: "The family ethic extends to all members of our 16-strong workforce. They have been fantastic during Covid-19, allowing us to remain operational and ensuring we continued to provide critical fasteners and bolts to the NHS and for power stations.

"The new 3-axis CNC machine is a perfect way to celebrate five decades in business and puts a marker in the sand for the technology we are trying to embed into our future capabilities."

Hague Fasteners most recent move was to an 8,500 square foot site in Willenhall in 2017. The firm produces specialist fasteners, headed bolts, studs, nuts and milled components in high integrity materials and critical nickel alloys.

The company has committed to become carbon neutral by 2024. Hague Fasteners has expanded by 30% this year with sales passing the £1.6m level and is targeting £2m over the next 12 months, with new jobs set to be created.

Solihull Council signs deal for Auto-Shuttle technology

The UK's leading authority on autonomous transport has secured a 'local authority' first after it sold an Auto-Shuttle to Solihull Council.

Aurigo, which designs, develops and builds a host of autonomous vehicles at its Advanced Engineering Centre in Coventry, has supplied the £250,000 fully autonomous and electric shuttle as part of ground-breaking passenger trials currently being delivered at the NEC.

Carrying up to eight passengers, the vehicle uses a suite of sensors to understand its surroundings, allowing it to move around safely, interacting with live

traffic with little or no operator input.

The testing at the NEC, backed by funds from the Greater Birmingham & Solihull Local Enterprise Partnership (GBSLEP), sees it operate autonomously along a 1-mile pre-mapped section of Pendigo Way between Hall 5 and Resorts World and expects to cater for more than 1000 people during the four-week period.

Once complete, the Auto-Shuttle could then be used to support other 'first and last mile'



transport opportunities in and around Solihull, including possibly being used at the Commonwealth Games 2022.

The firm has also developed a 4-seater Auto-Pod and autonomous Auto-Dolly for moving luggage and cargo around airports.



Hurco sees record visitor numbers

Hurco Europe took advantage of Covid-19 restrictions to hold an autumn open house earlier this month from 6-7 October, attracting record visitor numbers.

Managing director David Waghorn said: "It was great to welcome everyone back to our facility. Nothing can substitute for meeting people face-to-face. As efficient as Teams and Zoom calls are, they really can't replace standing in front of a machine and watching it cut metal."

Visitor numbers and pre-registrations were the best to date at the new demonstration facility, which opened in 2019. In excess of 100 people from more than 60 companies attended.

The show marked the launch of the new VM ONE, a super-compact, entry-level machining centre that

replaces the VM5i, small enough to fit through a two-metre high doorway, as well as having plenty of power and increased travels. On show for the first time in the UK was the BX60i portal machine. Interest was also generated in the Hurco ProCobot Profeeder and Erowa Robot Compact 80.

Waghorn added: "It has given us confidence to begin planning our traditional Christmas event, which will take place on 7-8 December.

"It will include our customary supplier's village, allowing visitors to meet up to 15 suppliers of services and ancillary equipment associated with their machine tool."

Hurco will have stands at MACH and Southern Manufacturing next year. Additionally, the firm is to add engineers to the service team ahead of planned product releases.

Plan for growth at MACH 2022

With less than 200 days to go until the opening of MACH 2022, manufacturers are being urged to use the exhibition to plan their growth strategies and take advantage of booming market conditions.

Show organiser, the Manufacturing Technologies Association (MTA), said positive economic forecasts suggested there was a strong appetite amongst manufacturers to do business and with investment incentives in place, there had never been a better time to acquire the machinery that could facilitate growth.

The showpiece exhibition takes place at the National Exhibition

Centre in Birmingham between 4-8 April 2022. Even with six months still to go until doors open, the event is already three quarters sold and more firms are signing on all the time to participate.

James Selka, CEO of the MTA, said: "If the manufacturing sector is to lead the UK's economic recovery from the pandemic, then it needs to be at the top of its game. Ensuring that it can take advantage of all opportunities that come its way will be critically important.

"Whilst the recovery was somewhat subdued over the summer, for a variety of reasons, the long-term picture is still one of major growth in the UK economy."

briefs

Make UK has partnered with support platform Next Gen Makers to develop a ground-breaking Engineering Apprenticeships Employer Kitemark.

The initiative will recognise companies who achieve a best practice benchmark, and thus endorse them as an exemplary employer of apprentices.

Launched on National Manufacturing Day (1 October), the kitemark will be available to companies part of the recently launched Engineering Apprenticeships: Best Practice Programme – a Make UK backed initiative designed to support manufacturers to overcome skills challenges and build talent for future success.

It is open to any UK engineering or manufacturing company running an engineering apprenticeship programme. Visit www.nextgenmakers.co.uk for more details.

Manufacturing Technology Centre (MTC) principal research engineer, Dr Sundar Marimuthu, has been awarded a prestigious UK Research and Innovation Future Leaders Fellowship.

He has been awarded a grant of £1.5m over four years to develop the next-generation laser-based manufacturing processes for material processing of advanced composites.

Widespread use of advanced composites in the UK automotive and aerospace industries is seen as vital, both in terms of environmental sustainability and their long-term value. However, most current laser-based manufacturing technologies have been developed for metals and alloys, that are incompatible with these innovative materials.

Sundar and his team will develop and demonstrate next-generation laser-based manufacturing technology to enable advanced composites to become effective solutions for application and adoption across sectors.

The goal will be achieved by developing two laser-based technologies into fully-fledged manufacturing solutions, underpinning the large scale industrialisation of advanced composite solutions.

The first is the water-jet guided laser process. The fellowship will develop a high power system for cutting, drilling and machining advanced composite materials.

The second will be based on ultrashort pulsed lasers. Ultrashort pulsed laser machining's low material removal rate is limiting its viability in the wider manufacturing sector.

Dr Marimuthu said that the two emerging laser technologies have the potential to transform the use of advanced materials in UK industries.





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Centres, Vertical

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Leadwell V-40 VMC with Fanuc control, 8,000RPM spindle & Nikken 4th axis head. YOM 2006



YCM FX 350A 5-Axis Machining Centre with Heidenhain i530 control, 12,000RPM, thru coolant, 60-tool ATC, glass scales & probing. YOM 2012



Dugard SS1263L VMC with Heidenhain i530 control 12,000RPM direct-drive spindle, thru coolant, 1,200kg sd table load. YOM 2015



Dugard ECO 760 VMC with Siemens 828D control & Shopmill, 8,000RPM Immaculate! YOM 2012



Cincinnati Lamb CFV 800i with Heidenhain i530 control, 30-tool ATC, Nikken 4th axis, 12,000RPM spindle with through coolant. YOM 2008



Mazak VTC 300-C Travelling Column VMC with Mazatrol PC Fusion control, 12,000RPM spindle. YOM 2004



Quaser MF500-C 5-Axis Trunnion Style VMC with Siemens 828D control, 12,000 RPM, 30 tools. Immaculate! YOM 2012



Hardinge Talent 645-SV with Fanuc control, 6" chuck, 42mm spindle. Immaculate! YOM 2006



Hardinge Bridgeport XV 710 with Siemens 810D control & Shopmill, 8,000RPM BT40 spindle. Immaculate! YOM 2007



Hardinge Bridgeport XR 1000 with Heidenhain i530 control, 12,000RPM direct-drive spindle, thru coolant, 4th axis probing. YOM 2010



Hardinge Bridgeport XR 760 with Heidenhain i530 control, 12,000RPM direct-drive spindle, thru coolant, 4th axis probing. YOM 2008



Hardinge Elite 8/51 with Fanuc control, C-Axis & Live tools, driven tooling package, Barfeed YOM 2003



Hwacheon Hi-Tech 200Ai with Fanuc control, 8" chuck, tailstock, parts catcher, removable tool probe. YOM 2005



Colchester T8M with Fanuc control, driven tools, C-axis, tailstock & tooling YOM 2008



Colchester T8 CNC Lathe with Fanuc control, 210mm dia chuck, 77.5mm bore, parts catcher & swarf conveyor. YOM 2008



Okamoto Grind-X ACC64CA-iQ CNC Surface Grinder. Only used as a demo machine and stored since! Just received. YOM 2010

Bristol showroom:
**Units 1-3 Chapel Lane, Clay Hill,
Fishponds, Bristol BS5 7EY**

NEW Leicester showroom:
**Unit F5 Waterside Road, Hamilton Industrial Park,
Leicester LE5 1TL**

Bristol showroom:
0117 965 2706

NEW Leicester showroom:
0116 246 0066



Haas ST15-TCE with power chuck tailstock, swarf conveyor, parts catcher YOM 2018



Haas SL10 with parts catcher and swarf auger, fitted with Haas Servo 300 bar feed. YOM 2004



Haas VF2 with 21-tool ATC, 10,000RPM spindle, swarf auger. Mint! YOM 2008



Haas TM3-P with 15" colour screen, 6000RPM spindle, 10 tool ATC, as new! YOM 2015



CHOICE OF 2

Haas TL2 with quick change tool post and holders, 8" 3-jaw chuck, coolant. YOM 2014. As new!



XYZ SLX 355 with ProTrak SLX control, 3 jaw chuck, Traking, quick change tool post YOM 2014



CHOICE OF 2

XYZ VMC 710 with Siemens 828D control, 24-tool side-mount ATC, 8,000RPM. 2010 & 2014



XYZ 2 OP portable VMC with ProtoTrak control, 8-tool ATC & tooling. YOM 2016

CHOICE OF 2



XYZ SLX 555 x 1m with 12" chuck, 104mm spindle bore. Immaculate! YOM 2012



CHOICE OF 2

XYZ SLX 1630 with 3- & 4-jaw chucks, travelling & fixed steadies. Immaculate! YOM 2012

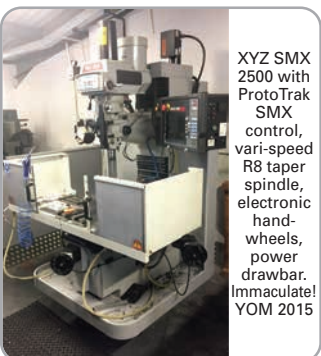


XYZ SLX 425 x 1250 with ProtoTrak SLX control, 3- & 4-jaw chucks, quick change tool post. YOM 2015



XYZ SMX 2000-2 with R8 spindle, power draw bar, DXF file reader and table guards. YOM 2016

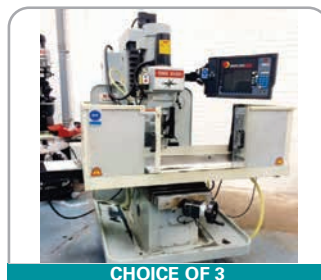
CHOICE OF 2



XYZ SMX 2500 with ProtoTrak SMX control, vari-speed R8 taper spindle, electronic handwheels, power drawbar. Immaculate! YOM 2015



XYZ SMX 3000-3 with 3-Axis ProtoTrak SMX control, vari-speed head, ISO 40 spindle. YOM 2008



CHOICE OF 3

XYZ SMX 3500 with ProtoTrak SMX control, electronic handwheels, Traking & power drawbar. YOM 2013



XYZ SMX 4000 with ProtoTrak SMX control, programmable spindle speeds, Traking, electronic handwheels & power. YOM 2012

CHOICE OF 3

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0825 Lathes, Centre, Gap Bed
CNC


DUGARD EAGLE BNC 1860 CNC LATHE, 475 x 1650mm : 51
mm Spindle Bore : 8 Station Indexing Turret Toolpost : Speeds
100 - 4500 rpm : 3 Jaw Chuck : Fagor CNC Control : Guards :
Lighting : Coolant. POA
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Non-CNC


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CENTRE LATHE 3" Spindle Bore : 16 Speeds 20 - 1600 rpm :
3 & 4 Jaw Chucks : QCTP & Holders : Fixed Steady : Low Volt
Light : Coolant : Chuck & Splash Guard. POA
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**COLCHESTER TRIUMPH 2000 390mm swing x 1250mm
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COLCHESTER TRIUMPH 2000 Swing 390 x 1250 mm C/w 3 &
4 jaw Chucks Fixed Steady, Quick Change tool-post
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Tel: 0114 279 7619 www.philgeesinmachinery.co.uk



COLCHESTER TRIUMPH 2000 (12430) 15" x 50" GAP BED
CENTRE LATHE 2" Spindle Bore : 16 Speeds 25 - 2000 rpm
: QCTP & Holders : 3 & 4 Jaw Chucks : Anilam 2 Axis DRO :
Coolant : Chuck & Splash Guards. POA
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EXCEL MODEL XL40 year 1996, 1000MM SWING X 3000MM
SWING OVER CROSS SLIDE 740MM, GAP BED, STEADIES
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LATHE 3" Spindle Bore** : 16 Speeds 20 - 1600 rpm : 3 & 4 Jaw
Chucks : QCTP & Holders : Newall 2 Axis DRO : Fixed Steady :
Coolant : Chuck & Splash Guards. YOM 1996.POA
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Harrison model 390 swing over bed 400mm x 1250mm, gap
bed, 25-2000rpm, full equipment and dro
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XYZ EDGE 1500

2003, Prototrak EDGE 2 Axis Control with 3 axes dro, quillstar, R8 taper, table 1066 x 228mm, travel X 660, Y 330mm.



XYZ SMX 2000 CNC Turret Mill

2007, SMX Control, R8 taper, power drawbar, table 1270 x 254mm, trav 750 x 380 x 400mm.



XYZ SMX2500 Bed Mill

2018 table 1245 x 228mm, trav 780 x 390 x 560mm, 3HP head, R8 spindle taper, power drawbar, Features - Advanced Features, Network, Traking.



XYZ ProtoTRAK 2-OP

2017, Prototrak 3 axis CNC Control, Table 457 x 381mm, Trav 355 x 305 x 455mm, rapids 15m/min, 6000rpm, BT30, 8atc, 3hp, 3-phase power.



Mazak Variaxis 730-5X II

2008, Mazak Matrix Control, 40 Station ATC, High pressure Coolant, Coolant through the spindle, 10,000RPM, Renishaw Probe interface, Swarf Management.



Haas VF3SS

2010, Through Spindle Coolant, In Line Direct Drive Spindle, 40atc, BT40, table 1219 x 457mm, trav 1016 x 508 x 635mm.



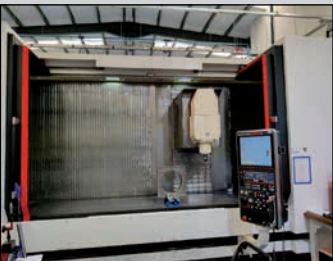
Doosan DNM650

2012, Heidenhain TNC530i, Trav 1270 x 670 x 625mm, 12000rpm, CAT40, 30atc, Swarf Conveyor.



Hyundai Kia VX650/50

2008, Fanuc 21i-MB, Travels X-1,400mm, Y-650 Z-635mm, Table 1,600 x 650mm, BT50 taper spindle, 6,000RPM, 24 ATC.



Mazak VTC800/30SR

2014, Mazatrol Matrix 2 Control, table 3500 x 820mm, trav 3000 x 800 x 720mm, Spindle head rotation +/- 110 degrees, 48atc, CAT40.



Colchester Tornado A50

2001, Fanuc 21iTB, collet chuck, 12 station VDI 30 turret, turn dia x length 170 x 350mm, bar cap 42mm, No swarf conveyor, No tailstock.



CMZ TX52-Y3 CNC Lathe

2012 (Rebuild by CMZ in 2020), Fanuc 31i control, Triple turret, 255mm Max turn dia, 649mm between chucks, 52mm bore left and right spindle, 5,000rpm, 12 station turret x 3 off, C/W Bar feeder.



Hydrafeed MX1B bar feeder

2002, 1.5 metre bars, 3-80mm dia, overall length 2,100mm.



ESAB 4300i AC/DC Tig Welder

Unused, 2014.



Joemars Model JM325DZ

Small Hole Electrical Discharge Machine, 2005, Carmar SW 5000 Fuzzy Control, Table Size 460mm x 210mm, X & Y Travel 330mm x 200mm, Ram Servo Travel 345mm, Max Electrode Length 400mm, Electrode Size 0.3mm - 3mm.



XYZ Protturn SLX1630

2018, 3 Jaw Chuck, QCTP and holders, swing over bed 400mm, over cross slide 218mm, between centres 760mm, spindle bore 54mm.



Progress Pillar Drill

Model Progress no.3, 2MT spindle, power feed, Spindle speeds 70 to 1,780rpm, Rise and fall table, table size 380 x 480mm, Light.

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0830 Lathes, Centre, Straight Bed

Non-CNC



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SKODA MODEL SUA125P HEAVY DUTY UNIVERSAL CENTRE LATHE SWING OVER BED 1320 MM, DISTANCE BETWEEN CENTRES 11000MM, YOM 1983 WITH SCREWCUTTING, SWINGT OVER CARRIAGE 950MM, 0.9-350RPM. MAIN MOTOR 45KW. Email: sales@wilsonmachinery.co.uk

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SMART & BROWN MODEL 1024 Ex-university hospital clinical engineering department, 11" SWING, 24" BETWEEN CENTRES, SPINDLE SPEEDS 30-2500RPM WITH EQUIPMENT.

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0835 Lathes, CNC Turning Centres



HAAS MODEL SL10 TOOLSETTER, TAILSTOCK, 2003, SWING 413MM, CHUCK 6.5" BC 419MM, CUTTING DIA 279MM, TURNING LENGTH 356MM, 12 STATION TURRET, 11.2 KW
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Haas TL1 CNC lathe, 2007, Hand wheels for manual control. USB input Full Haas control. Visual programming system. Rigid Tapping. 8 inch manual chuck. Quick release toolpost. Hard jaws (ext and int) Tool holders. Full Haas manual. Coolant. Tailstock MT3. Great condition. Can be seen running. POA. Loading facilities available on collection. Email: mps.engineering@yahoo.com

Tel: 01262 678416 www.mpsengineering.co.uk



Harrison Alpha 1350 XS CNC lathe, New 2016, Fanuc Oi-TD CNC, 350mm swing over bed, speeds to 3500rpm, QCTP, 42mm bore, 650 between centres (21016) £P.O.A
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Tel: 0161 330 4242 www.newcentury.co.uk



HARRISON ALPHA PLUS 550S x 3000mm CNC/Manual Gap Bed Lathe, (2000), GE/FANUC Alpha 21-iT Control, 554mm Swing x 3000mm, Spindle bore 104mm, PARAT High accuracy Q.C.T.P., 3 & 4 Jaw chucks, 3 point steady, Great condition. Email: sales@ronthompsonmachinery.co.uk

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Hyundai Wia L400LMC CNC lathe, Installed 2018, Fanuc Series 32i, C axis and milling, speeds 2000rpm 117mm bore, 535mm max dia, 2100mm between centres (21012) £P.O.A
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Tel: 0161 330 4242 www.newcentury.co.uk



Mazak SQT 200M CNC lathe, Mazatrol PC Fusion CNC, C axis, live tools, bar feed, swarf con, speeds to 5000rpm, 300mm max dia, 535mm max length (21017) £P.O.A
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Tel: 0161 330 4242 www.newcentury.co.uk



Mori Seiki DL20 CNC lathe, Fanuc 16 TTA, lemca 3m barfeed, twin spindle, twin turret, C axis, milling, 51mm bar cap, 190mm max dia, 230mm max long (21001) £P.O.A
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0915 Machining/Milling Centres, Universal



Correa Diana 20 CNC universal bed mill, Heidenhain TNC 530 CNC, ISO 50, speeds to 3000rpm, 2000 x 900mm table, X=2000 Y=1000 Z=1000mm (21004) £P.O.A
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DMG DMU 80P DuoBLOCK machining centre, Heidenhain TNC 530i, 5 axis, speeds to 24000rpm, 785 x 630mm table, X=800 Y=800 Z=800 C=360 deg B=-25 deg/+120 deg (21013) £P.O.A Email: nick@newcentury.co.uk

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0945 Mills, Purpose/Component Specific



Doosan DNM 650II vertical machining centre, New 2014, Kitagawa 4th axis, Fanuc I Series, BT 40, speeds to 8000rpm, 1300 x 670mm table, X=1270 Y=670 Z=625mm (21011) £P.O.A Email: nick@newcentury.co.uk

Tel: 0161 330 4242

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HURTH KF32a Automatic Twin Spindle Spline Milling Machine, Table size 1500 x 375mm, Horizontal travel of spindle head 400mm, Max. component length 550mm. Twin spindle index head, Hydraulic tailstocks, Arbor support, late machine. Email: sales@ronthompsonmachinery.co.uk

Tel: 01564 773351

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0920 Machining/Milling Centres, Vertical



DAHLI 1020BA, Heidenhain i530, Table 1250 x 660mm, X 1020 x 550 x 560mm
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Tel: 01388 776052

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Doosan DNM 6700 vertical machining centre, New 2018, Nikken 5 axis table, Fanuc I Series, BT 40, speeds to 12000rpm, 1500 x 670mm table, X=1300 Y=670 Z=625mm, 1600 cutting hours(21010) £P.O.A
Email: nick@newcentury.co.uk

Tel: 0161 330 4242

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DMG DMU 50 Evolution vertical machining centre, Full simultaneous 5 axis, Heidenhain TNC 530i, SK40 taper, 18000rpm, X=500 Y=420 Z=380mm B=180 deg C=360 deg (21015) £P.O.A

Email: nick@newcentury.co.uk

Tel: 0161 330 4242

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Doosan VC630 / 5AX vertical machining centre, Installed 2017, Heidenhain TNC 630i CNC full 5 axis, BT40, speeds to 12000rpm, X=650 Y=765 Z=520mm A=150 +30 -120 deg(20996) £P.O.A Email: nick@newcentury.co.uk

Tel: 0161 330 4242

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DMG DMU 70 Evolution vertical machining centre, Full simultaneous 5 axis, Heidenhain TNC 530i, HSK63, 18000rpm, X=750 Y=600 Z=520mm B=180 deg C=360 deg (21014) £P.O.A

Email: nick@newcentury.co.uk

Tel: 0161 330 4242

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Mazak VTC 300C II vertical machining centre, PC Fusion 640M CNC, BT40, speeds to 12000rpm, swarf conveyor, handwheel, 2000 x 760mm table, X=1760 Y=760 Z=660mm (20954) £P.O.A Email: nick@newcentury.co.uk

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0947 Mills, Turret

CNC



**HARDINGE
BRIDGEPORT Series 1
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36" x 12", R8 Spindle,
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0950 Mills, Universal

Non-CNC



Correa Prisma 20 CNC universal bed mill, Heidenhain 530i
CNC, handwheel, coolant, ISO 50, speeds to 3000rpm, 2000
x 900mm table, X=2000 Y=1000 Z=1000mm(21005)EP.O.A
Email: nick@newcentury.co.uk

Tel: 0161 330 4242 www.newcentury.co.uk

0955 Mills, Vertical

CNC



HAAS VF-1 VMC YEAR 2008, 40 ISO, 3 AXIS,XYZ
508X406X508MM, TABLE 660X356MM,7500RPM SPINDLE .,
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Tel: 01245 221200 www.wilsonmachinery.co.uk



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1016 x 445mm, 40 ISO
Spindle, 50-3500rpm, 5 HP
Vari Speed Head, Square
knee slideways, Acu-Rite
3 axis D.R.O. Power long
feed, Power rise and fall,
Power drawbar, Very nice
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axis preparation, phone +44 (0) 7515 284219 for full specifica-
tion & price. Web image for reference only
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**XYZ 2000 excellent
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0980 Notching Machines, Angle

Non-CNC



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1580 Woodworking Machinery

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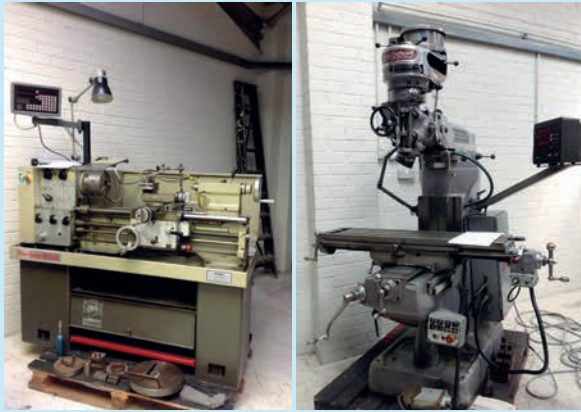
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To Include:

- **Corimpex** FEMS-R-1250W Edge Planer c/w Powered Feed and Take off Tables (2020)
- **Costa** MD6-CRR-1350 Deburrer c/w Feed and Take off Conveyors (2020)
- **Ficep** 1203 CNC Saw & Drill Line c/w Powered Conveyoring (2009)
- **Ficep** 1101 DZB CNC Drilling & Sawing Line
- **Corimpex** BWM-TC/2000-1000 E65 CNC Beam Welding Machine (2013)
- **ESAB** Supra Rex SXE HD7000 CNC Flame Bevel/ Profile Cutter (PC1) 20m x 3m bed (2013)
- **Five Hancock & Esab** Flame Strippers & Profile Cutters
- **Jesco** VP 24-48 Polycontour Plasma/ Flame Profiling/Pipe Cutting Machine
- **LVD** DC250SP 250 ton Horizontal Hydraulic Pin Press
- **Arboga** 6008 CNC-TG Travelling Gantry Boring/ Drilling Machine 32m bed
- **Hugh Smith** Horizontal Milling/ Boring Machine (17.5m bed)
- **Two Clifton & Baird** Horizontal Milling/ Boring Machines
- **FICEP** TIPO B25 CNC Punching/ Drilling/Thermal Cutting Machine
- **FICEP** Gemini HD36 CNC Bridge Type Plate Processing Centre (2013)
- **Pearson** 2500 x 15mm Hydraulic Guillotine
- **SMT** Pullmax VPF700/800-4.5 700 ton H-Frame Hydraulic Press
- **SMT** Pullmax EKP-H640 116/105 Hydraulic Pressbrake (modified) 16.5m extended bed
- **Granges** Engineering Beam Welding Machine
- **Farley** Laser Lab Fabricator HPR260 Oxy Plasma Profile Cutter
- **Fro Saldatura** Rail Mounted Boom Welding Machine, 50m rail
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- **Gietart** Shot Blast Line c/w Pre-Heater, Shot Recycling Unit
- **Metzger** Thru Feed Spray Unit
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Access to site is subject to current government & local guidelines. Any person wishing to access any site must have full PPE and an appropriate mask / face covering and must observe social distancing. Failure to comply with the above is likely to result in refusal of access.

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