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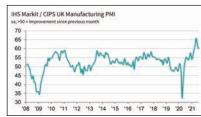


UK manufacturers continued to face rising constraints caused by supply chain issues during August, according to the latest IHS Markit/ CIPS Purchasing Managers' Index (PMI).

Shortages of inputs and delivery delays disrupted production schedules, leading to slower output growth, and also resulted in marked increases in input prices. Companies nonetheless still achieved solid gains in output, new orders and employment.

The seasonally adjusted PMI fell to a five-month low of 60.3, a tick below July's 60.4 but above the long-run average of 51.9. The PMI has signalled an improvement in operating performance in each of the past 15 months.

Manufacturing output rose again in August, albeit to the weakest extent since February. Growth eased particularly



sharply at intermediate goods producers. Companies linked higher output to new order gains and the ongoing process of reopening global economies

Incoming new business rose in August, reflecting increased inflows from both domestic and overseas markets. On the export front, manufacturers reported increased orders from clients in Europe, China, the US, Asia and South America.

The outlook for the UK manufacturing sector also remained bright in August. Almost 66% of companies indicated that they expect output to rise over the coming year, compared to only 4% forecasting a decline. Confidence rose to a three-month high, reflecting expectations of continued economic revival, stronger global demand,

 investment plans and hopes that current supply issues would either lessen or even be fully resolved.

Robust confidence among manufacturers supported further job creation during August. Employment rose for the eighth month in a row and to one of the greatest extents in the survey history. Staffing levels were raised to increase capacity, meet rising demand requirements and start addressing backlogs of incomplete work. However, there were also reports from some manufacturers of both labour and skills shortages.

# JCB to recruit 100 new welders to meet soaring demand

JCB is recruiting 100 new welders for its Staffordshire factories as demand for its products continues to soar.

The recruitment drive has just got underway for the permanent jobs at JCB's World Headquarters and its plants in Cheadle and Uttoxeter.

In September, JCB will also welcome an additional 15 new recruits on to its fabrication and welding apprenticeship.

In the past three years, almost 70 welding apprentices have passed their courses – and all gained permanent JCB jobs.

The news comes as demand for JCB machines reaches historic highs with most products now sold out until next year. It also comes in a year when JCB has recruited 1,350 new shop-floor employees and handed permanent JCB contracts to 1,000 agency employees.

JCB chief operating officer Mark Turner said: "Over the past five years, the number of welders in the UK has shrunk which presents businesses with a big challenge at times of high demand.

"JCB has been working very hard over the past few years to tackle this shortage and attract new entrants to this highly skilled job with its apprenticeship and training programmes, which have been very successful.

"We are delighted to be building on that success with the creation of 100 permanent new welders' jobs. We offer some of the best conditions and pay rates in the region and with opportunities for nightshift work and overtime."

## Call for future HGV plan

The Society of Motor Manufacturers and Traders (SMMT) has called on government to work with industry to develop a plan that facilitates the transition to zero emission HGVs, before it commits an end of sale date for conventionally fuelled trucks.

All of Europe's major truck manufacturers have agreed that new HGVs will be fossil fuel-free by 2040, and are investing billions in new powertrains to replace diesel, the most commonly used HGV fuel.

However, at present there is no clear technology that can provide full zero emission operations for all weights and uses of HGVs. The SMMT said in 2020, only 0.2% of HGVs were alternatively fuelled.



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# briefs

Valvetek auction to be held An auction of engineering equipment, tooling and support assets from Halifax-based manufacturing firm Valvetek Machining UK Ltd that ceased trading in early August is attracting interest globally.

Walker Singleton, multidisciplined chartered surveyors, has been appointed by Huddersfield-based business rescue and insolvency specialist Poppleton and Appleby, the proposed liquidators to disperse the assets.

There will be more than 500 lots at the online auction of equipment that will draw interest from medium and heavy engineering specialists.

The business had the machining capacity of up to 15 tons at its 20,000 square foot machine shop in West Yorkshire.

Now the contents are being sold on 16 September with a viewing day to be held the previous day.

Dan Hey, a director of Walker Singleton, said: "This large and well-known manufacturer specialised in the manufacture and machining of high-capacity valves, working across all heavy industrial sectors involved in fluid and gas transfer, including energy and water. It was particularly known for its boring and drilling capabilities.

"Already we have had interest from Egypt, India and the Americas, as well as manufacturers within the UK.

"The machines themselves will of interest to businesses within the industry, but there is also an eclectic mix of other assets.

"The catalogue of lots being offered is now on our website – walkersingleton.co.uk."

Valvetek Machining gave its workforce of 15 their redundancy notices on 9 August.

## Investment in new Bruderer press drives business

One of the UK's leading manufacturers of precision springs, wire forms, pressings and assemblies has completed the relocation of its new press shop with the addition of a new, highspeed precision Bruderer press.

European Springs & Pressings Ltd, which supplies customers in the automotive, aerospace, building products, medical and nuclear sectors, has installed a BSTA 410-110B2 and high precision servo feeder to help it increase capacity and target more than £1m of new opportunities.

Fitted with the latest press and tool monitoring technology, the machine's expansive 1100 mm bed, production speeds of up to 1600 strokes per minute and fully adjustable stroke between 16 and 47mm, makes it an ideal addition for the Beckenham-based firm and means it can be used for pretty much every product it makes

Continuing its policy of longterm investment in cutting-edge, innovative technologies, the acquisition is the final stage of a dynamic  $\pounds700,000$  project that has involved the construction of a



dedicated 6000 square foot press shop, which is set to deliver 20% efficiency gains and more streamlined production cells.

Stuart McSheehy, managing director of European Springs & Pressings, said: "Our relationship with Bruderer UK goes back more than 15 years and this will be our third new machine we've taken from Adrian Haller and his team.

"The Swiss stamping technology is the best in the world when it comes to precision, achieving tolerances and delivering flexibility, and this new BSTA 410-110B2 will be the real jewel in the crown of our new press shop."

He continued: "A long press bed

is ideal for satisfying the increasing demand from customers for longer press tools that accommodate more progressions and more complex shapes."

Due to the diverse nature of its markets, the company has enjoyed rapid growth since the easing of lockdown and is on course for a record £11m sales in 2021, which should create more than 10 jobs and the new press shop was critical to this expansion.

Adrian Haller, managing director at Bruderer UK, said the installation of the BSTA 410-110B2 is a "clear indication of the precision markets the company is going after" notably with the control technology.

## Audi on the road to climate-neutral mobility

Production of Audi's final new combustion engine model will start in four years.

Beginning in 2026, the premium brand will only release models onto the market that are powered purely by electricity. The manufacturer will phase

out the production of internal combustion engines by 2033.

To become a leading provider of net-zero carbon mobility, Audi said it is also optimising every link in its value chain and committing itself to the expansion of renewable energy.

The company has outlined its vision of a climate-neutral factory

and showed how sustainability is implemented in the supply chain.

Audi wants to be a net-zero carbon emissions company by no later than 2050. By 2025, the company plans to offer more

than 20 fully electric, batterydriven cars. At the same time, Audi wants to reduce the ecological footprint of its fleet – specifically, by 30%, compared with 2015.

One central goal is to make production carbon neutral at all sites by 2025. This has been



achieved as an interim target at Audi Hungaria and Audi Brussels.

Audi said it is keeping all its processes in sight: the sourcing of raw materials and production itself, but also the utilisation phase and recycling or reuse at the end of a car's life cycle.



# XYZ welcomes back Mike Corbett

After two years away from XYZ Machine Tools, former applications manager, Mike Corbett returned to the Burlescombe, Devon-based machine tool company on 1 September, where he has taken on the role of production/technical manager.

The position became vacant after Mark Chappell, who has held the role since joining XYZ Machine Tools back in 2018, to return to live and work in Dubai in September.

"Mark's decision posed a few challenges as finding good people with the relevant experience, in a relatively short timescale is exceedingly challenging," said managing director Nigel Atherton. "Fortunately, the move coincided with a chat with Mike and his 22 years' experience of our products and systems provided the perfect fit."

Mike is overseeing the build of machines prior to delivery along with working with XYZ Machine Tools' partners to ensure technical specifications are adhered to and to work to further develop the quality and performance of the full range of XYZ machines.

He said when the opportunity to return to XYZ, especially in this new position, it was a "simple and straightforward decision to make". Mike previously worked in an applications capacity at the firm.

# Investment completes recovery

A Black Country manufacturer that puts the finish on boutique hotels, nuclear reactors and life-saving medical equipment has completed its latest investment drive.

Professional Polishing Services (PPS), which has increased its workforce by 25% since lockdown eased, has just installed a new dull polishing line to help it boost capacity and achieve its target of £2m sales by the end of 2022.

The company has spent over  $\pounds 250,000$  on the latest purchase and this gives it the capability to apply a variety of finishes, such as dull polish and satin finish, onto stainless steel, aluminium, brass and copper sheet. It comes just two years after it took ownership of new extraction equipment, pick and place systems and two Autopilot PHA bright polishers with automated handling, acquisitions that were only operational for six months before Covid-19 struck.

"Anyone in the world can touch up to 30 things we have polished every day - not bad for a small manufacturer based in West Bromwich is it?" explained Kirsty Davies-Chinnock, managing director of PPS. She added the firm is investing in the technology to meet escalating demand from many sectors, including automotive, construction and nuclear.

# briefs

#### The ninth Tomorrow's Engineers Week will take place from 8-12 November 2021.

With the 2021 edition of the Week coinciding with the COP26 Climate Summit in Glasgow, the event will place an emphasis on demonstrating how engineering careers can contribute to tackling climate change and achieving net zero.

A packed calendar will see engineering institutions, employers and schools come together to deliver inspiring activity to give young people the opportunity to discuss solutions to the climate crisis.

The Week will feature a 'Schools COP' where students around the country will come together to discuss the vital importance of achieving net zero. The event will also explore how the engineers behind technological and scientific breakthroughs will be at the heart of the world's response to climate change in the coming years.

Details of how young people, schools, parents and employers can take part in the Week are available on www.teweek.org.uk or for any more information email hello@teweek.org.uk.

In the past three years alone, Tomorrow's Engineers Week has seen over 130,000 young people take part in interactive engineering activities.

#### Industrial Tooling Corporation (ITC) has employed two new apprentices.

The Tamworth-based cutting tool manufacturer has a long tradition of employing engineering apprentices and has welcome the arrival of Danny Cockbill and Blaine Hughes as the 2021 cohort.

The new additions to the ITC team have already undergone academic engineering studies at a local college and their arrival at ITC will certainly set the two teenagers on a fulfilling career in engineering. During their four year apprenticeships, the two new apprentices will be exposed to a comprehensive practical and academic programme that will see the new starters learn their trade on state-of-the-art technology.

Prior to and throughout the pandemic, ITC has invested extensively in new CNC grinding machines and peripheral equipment. Danny and Blaine will both gain experience and academic skill sets that will set them on a path to fulfilling manufacturing careers.

ITC director Georgia Graves said: "Over the last nine years we have recruited more than 10 apprentices that have become valued members of our continually growing team. Developing the engineers of tomorrow is the lifeblood of any manufacturing business."



## **Machines of the Week**

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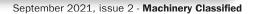
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## **Classification Index**

The classification index is used to organise the content of machines for sale this week, first by machine type and then, within each category, by size to make finding what you're looking for really efficient. In some categories, where appropriate, CNC machines are listed ahead of non-CNC machines.

Find even more machines online at

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**Machines for Sale** 

0370 Drilling Machines, Radial 0390 EDM, Die Sink 0645 Grinders, Cylindrical, Universal 0690 Grinders, Jig 0705 Grinders, Other 0740 Grinders, Surface 0745 Grinders, Surface, Rotary Table 0800 Keyseaters 0825 Lathes, Centre, Gap Bed 0830 Lathes, Centre, Straight Bed 0835 Lathes, CNC Turning Centres 0900 Machine Tool, Accessories, Other 0915 Machining/Milling Centres, Universal 0920 Machining/Milling Centres, Vertical 0930 Marking/Engraving Machines 0945 Mills, Purpose/ **Component Specific** 0947 Mills, Turret 0950 Mills, Universal 0955 Mills, Vertical 0980 Notching Machines,

Angle 1060 Press Brakes 1227 Riveting Machines 1300 Saws, Band, Horizontal 1305 Saws, Band, Vertical 1365 Shears, Guillotine 1450 Steelworkers 1580 Woodworking Machinery

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0690 Grinders, Jig

Non-CNC



MOORE No 2 C Jig Grinder, Table 550mm x 310mm, XYZ 420 x 270 x 92mm Email: sales@bdmtools.co.uk @

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#### 0705 Grinders, Other



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0740 Grinders, Surface

Non-CNC



JAKOBSEN SJ16 Hydraulic Surface grinder, Capacity 800 X 300 mm Magnetic chuck 750 x 250 mm C/w Power rise & fall with incremental down feed Email: phil@philgeesinmachinery.co.uk @

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OKAMOTO ACC 63DX SURFACE GRINDING MACHINE. OKAMOTO ACC 63DX, 2002, AUTOMATIC, TABLE SIZE 600 x 300 mm, TRAVERSES: 750 x 340 mm. VERTICAL HEIGHT READ OUT DISPLAY, CROSS TRAVEL READ OUT DISPLAY, AUTOMATIC DOWN FEED HYDRAULIC MOVE-MENT, COOLANT SYSTEM, 250.0 x 600.0 mm ELECTRO MAGNETIC CHUCK, MACHINE MANUALS Email: enquiries@machsell.co.uk Tel: 0121 708 2255 www.machsell.co.uk

0745 Grinders, Surface, Rotary Table

Non-CNC



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# Great deals on new and used machine tools every day...every week...every month!



Leadwell V-40 VMC with Fanuc control, 8,000RPM spindle & Nikken 4th axis head. YOM 2006



Cincinnati Lamb CFV 800i with Heidenhain i530 control, 30-tool ATC, Nikken 4th axis, 12,000RPM spindle with through coolant. YOM 2008



12,000RPM, 54-tool ATC, high pressure TSC, swarf management, tool setter, 1.5m bed with integrated 4-/5-axis table. YOM 2012. Immaculate!



Mazak VTC 300-C Travelling Column VMC with Mazatrol PC Fusion control, 12,000RPM spindle. YOM 2004



Dugard SS1263L VMC with Heidenhain i530 control 12,000RPM direct-drive spindle, thru coolant, 1,200kg sd table load. YOM 2015



Hurco VMX60m with WinMax control, 10,000 RPM spindle, thru coolant, swarf conveyor. YOM 2011



Nakamura AS 200-MY with Fanuc control, driven tools, C-axis, Y-axis, tailstock, bar feed, parts catcher, swarf conveyor & tooling package. Immaculate! YOM 2015



Hardinge Talent 645-SV with Fanuc control, 6" chuck, 42mm spindle. Immaculate! YOM 2006



Hardinge VMC 800 Sr II with Fanuc 0i control, 8,000RPM, 20-tool ATC. YOM 2003



Okamoto Grind-X ACC64CA-iQ CNC Surface Grinder. Only used as a demo machine and stored since! Just received. YOM 2010



Hardinge Bridgeport XV 710 with Siemens 810D control & Shopmill, 8,000RPM BT40 spindle. Immaculate! YOM 2007



Hwacheon Hi-Tech 200Ai with Fanuc control, 8" chuck, tailstock, parts catcher, removable tool probe. YOM 2005



Hardinge Bridgeport XR 1000 with Heidenhain i530 control, 12,000RPM direct-drive spindle, thru coolant, 4th axis probing. YOM 2010



Colchester T8M with Fanuc control, driven tools, C-axis, tailstock & tooling YOM 2008



Hardinge Bridgeport XR 760 with Heidenhain i530 control, 12,000RPM direct-drive spindle, thru coolant, 4th axis probing. YOM 2008



Colchester T8 CNC Lathe with Fanuc control, 210mm dia chuck, 77.5mm bore, parts catcher & swarf conveyor. YOM 2008

Bristol showroom: Units 1-3 Chapel Lane, Clay Hill, Fishponds, Bristol BS5 7EY

## NEW Leicester showroom: Unit F5 Waterside Road, Hamilton Industrial Park, Leicester LE5 1TL

# Bristol showroom: 0117 965 2706

# NEW Leicester showroom: 0116 246 0066



YCM FX 350A 5-Axis Machining Centre with Heidenhain i530 control, 12,000RPM, thru coolant, 60-tool ATC, glass scales & probing. YOM 2012



Haas TL2 with quick change tool post and holders, 8" 3-jaw chuck, coolant. YOM 2014. As new!



Quaser MF500-C 5-Axis Trunnion Style VMC with Siemens 828D control, 12,000 RPM, 30 tools. Immaculate! YOM 2012



Haas SL10 with parts catcher and swarf auger, fitted with Haas Servo 300 bar feed. YOM 2004



Haas VF2 with 21-tool ATC, 10,000RPM spindle, swarf auger. Mint! YOM 2008



Haas VF4, 1,270mm x 508mm x 635mm movements, 8,100RPM, swarf auger. YOM 2007



XYZ 2 OP portable VMC with ProtoTrak control, 8-tool ATC & tooling. YOM 2016



XYZ SLX 555 x 1m with 12" chuck, 104mm spindle bore. Immaculate! YOM 2012





XYZ SLX 1630 with 3- & 4-jaw chucks, travelling & fixed steadies. Immaculate! YOM 2012

KYZ SMX

3000-3

with

3-Axis

ProtoTrak

SMX

control.

vari-speed head, ISO

40 spindle. YOM 2008



CHOICE OF 2

XYZ VMC 710 with Siemens 828D control, 24-tool side-mount ATC, 8,000RPM. 2010 & 2014

XYZ SLX 425 x 1250 with ProtoTrak SLX control, 3- & 4-jaw chucks, quick change tool post. YOM 2015



XYZ SMX 3500 with ProtoTrak SMX control, electronic handwheels, Traking & power drawbar. YOM 2013



XYZ SMX 2000-2 with R8 spindle, power draw bar, DXF file reader and table guards. YOM 2016



CHOICE OF

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Non-CNC



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CNC



DUGARD EAGLE BNC 1860 CNC LATHE, 475 x 1650mm : 51 mm Spindle Bore : 8 Station Indexing Turret Toolpost : Speeds 100 - 4500 rpm : 3 Jaw Chuck : Fagor CNC Control : Guards : Lighting : Coolant. Email: info@bwmachinetools.co.uk

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COLCHESTER MASTIFF 1400 535X2500MM, GAP BED 90 MM SPINDLE BORE 18-1400RPM, EQUIPMENT Email: sales@wilsonmachinery.co.uk 으

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COLCHESTER TRIUMPH 2000 390mm swing x 1250mm b.c., NEW D.R.O., Q.C.T.P., 3-Jaw chucks, 3 point steady, Sliding chuck guard, Excellent condition. Email: sales@ronthompsonmachinery.co.uk Tel: 01564 773351 www.ronthompsonmachinery.co.uk



COLCHESTER TRIUMPH 2000 Swing 390 x 1250 mm C/w 3 & 4 jaw Chucks Fixed Steady, Quick Change tool-post Email: phil@philgeesinmachinery.co.uk @

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COLCHESTER TRIUMPH 2000-50" MARKII GAP BED LATHE, 3 JAW, 4 JAW, QUICK CHANGE TOOLPOST. Email: sales@wilsonmachinery.co.uk 在 Tel: 01245 221200 www.wilsonmachinery.co.uk

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EXCEL MODEL XL40 year 1996,1000MM SWING X 3000MM ,SWING OVER CROSS SLIDE 740MM,GAP BED, STEADIES ,CHUCKS 8-1000RPM, Email: sales@wilsonmachinery.co.uk

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Gate-G-330E Centre Lathe Ex-College, 330mm swing x 1M, 3 & 4 - Jaw Chucks, Steadies, QCTP with 4 holders, light, Coolant, interlocked guards, Set of change gears, Excellent Condition, 2 available GMU-064 & 066 Email: sales@gatemachinery.com

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HARRISON M400 Gap bed centre lathe Swing 410 mm x 1000 mm b.c C/w 3 /4 jaw chuck & Coolant Email: phil@philgeesinmachinery.co.uk *P* 

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HARRISON M460 (12351) x 2000mm GAP BED CENTRE LATHE 3" Spindle Bore :.16 Speeds 20 - 1600 rpm : 3 & 4 Jaw Chucks : QCTP & Holders : Newall 2 Axis DRO : Fixed Steady : Coolant : Chuck & Splash Guards. YOM 1996.POA Email: info@bwmachinetools.co.uk

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2018, Prototrak SLX Control, Swing 480mm, Centres 1,250mm, Traking, Constant Surface Speed, Qctp, Spindle Bore 80mm, Power 7.5kw 10Hp, Tailstock.



Year TBA s/n 10379, Prototrak VM CNC control, table 1372mm x 355mm, Trav 762 x 508 x 58mm, power drawbar 40int, Options - TBC.



2018, 3 Jaw Chuck, QCTP and holders, swing over bed 400mm, over cross slide 218mm, between centres 760mm, spindle bore 54mm.



2016, 40 int power drawbar, prog spindle speeds 40-5000rpm, travel 1524 x 596 x 540mm, 5 75kw



2003, Prototrak EDGE 2 Axis Control with 3 axes dro, quillistar, R8 taper, table 1066 x 228mm, travel X 660, Y 330mm.



2017, Prototrak 3 axis CNC Control, Trav 355 x 305 x 455mm, 6000rpm, BT30, 8atc, 3hp, 3-phase power. Footprint 775 x 1,380 x 2,520mm tall.



Mazak VTC800/30SR 2014, Mazatrol Matrix 2 Control, table 3500 x 820mm, trav 3000 x 800 x 720mm, Spindle head rotation +/- 110 degrees, 48atc, CAT40.



Small Hole Electrical Discharge Machine, 2005, Carmar SW 5000 Fuzzy Control, Table Size 460mm x 210mm, X & Y Travel 330mm x 200mm, Ram Servo Travel 345mm, Max Electrode Length 400mm, Electrode Sze 0.3mm - 3mm.



2006, Prototrak SMX3 Control, 3-axis, R8 taper, trav 750 x 380 x 400mm, Advanced Features, Network, Traking.



Mazak Vallaxis 750-57 II 2008, Mazak Matrix Control, 40 Station ATC, High pressure Coolant, Coolant through the spindle, 10,000RPM, Renishaw Probe interface, Swarf Management.



Dugard Eagle 100 CNC Lathe (Model FCL-140), 2007, Siemens802D sl control, Cutting dia 210mm, length 290mm, bar cap 45mm, 6,000rpm, 10 station turret, talistock, Sward conveyor.



Model 60-000, 2004, C/W 2 axis Acu-rite DRO, Optidress, Coolant.



Hyundai Kia VX650/50 2008, Fanuc 21i-MB, Travels X-1,400mm, Y-650 Z-635mm, Table 1,600 x 650mm, BT50 taper spindle, 6,000RPM, 24 ATC.



**Colchester Tornado A50** 2001, Fanuc 21iTB , collet chuck, 12 station VDI 30 turret, turn dia x length 170 x 350mm, bar cap 42mm, No swarf conveyor, No tailstock.

Machine Tools

Used Agent



2003, Heidenhain TNC426, table 1700 x 860mm, trav 1500 x 860 x 750mm, bt50, 6,000rpm, 24atc, 15/18.5kw.



2003, Fanuc 18iT, opposed spindles, Twin turrets, 2 x 12 stn, driven tooling, Y-axis on upper turret, Swing over bed 190mm, Max tum 400mm, Bar size 51mm dia.



y XYZ Machine Tools Used Agent

#### 0825 > Lathes, Centre, Gap Bed

0825 Lathes, Centre, Gap Bed





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#### 0830 Lathes, Centre, Straight Bed

Non-CNC



SKODA MODEL SUA125P HEAVY DUTY UNIVERSAL CENTRE LATHE SWING OVER BED 1320 MM, DISTANCE BETWEEN CENTRES 11000MM, YOM 1983 WITH SCREWCUTTING, SWINGT OVER CARRIAGE 950MM, 0.9-350RPM. MAIN MOTOR 45KW. Email: sales@wilsonmachinery.co.uk @ www.wilsonmachinery.co.uk

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HWACHEON HI TECH 300 CNC LATHE. HWACHEON HI TECH 300, 2006, FANUC 18i-TB, CHUCK DIA: 300 mm, SPINDLE HOLE SIZE: 79 mm, TURRET: 12 STATIONS, FANUC MANUAL GUIDE I, TOOL PRESETTER, PARTS CATCHER, FULLY PRO-GRAMMABLE TAILSTOCK. GEARBOX MACHINE. SWARF CONVEYOR. Email: enquiries@machsell.co.uk

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Hyundai Wia L400LMC CNC lathe, Installed 2018, Fanuc Series 32i, C axis and milling, speeds 2000rpm 117mm bore, 535mm max dia. 2100mm between centres (21012) £P.O.A Email: nick@newcentury.co.uk

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MAIER PROLINE ML32 C2, SWISS TYPE CNC LATHE. MAI-ER, PROLINE ML32 C2, 2008, FANUC 16 i TB, 9 AXES LNS EXPRESS 332 FULL LENGTH MAGAZINE BARFEED , SWARF CONVEYOR, FULL SET OF MANUALS Email: enquiries@machsell.co.uk

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Mori Seiki DL20 CNC lathe, Fanuc 16 TTA, lemca 3m barfeed, twin spindle, twin turret, C axis, milling, 51mm bar cap, 190mm max dia, 230mm max long (21001) £P.O.A Email: nick@newcentury.co.uk

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0900 Machine Tool, Accessories, Other





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DMG DMU 50 Evolution vertical machining centre, Full simultaneous 5 axis, Heidenhain TNC 530i, SK40 taper, 18000rpm. X=500 Y= 420 Z= 380mm B=180 deg C=360 deg (21015) £P.O.A Email: nick@newcentury.co.uk

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DMG DMU 70 Evolution vertical machining centre, Full simultaneous 5 axis, Heidenhain TNC 530i, HSK63, 18000rpm, X=750 Y=600 Z=520mm B=180 deg C=360 deg (21014) £P.O.A

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DMG DMU 80P DuoBLOCK machining centre, Heidenhain TNC 530i, 5 axis, speeds to 24000rpm, 785 x 630mm table, X=800 Y=800 Z=800 C=360 deg B= -25 deg/+ 120 deg (21013) £P.O.A Email: nick@newcenturv.co.uk

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Doosan DNM 650II vertical machining centre, New 2014, Kitagawa 4th axis, Fanuc I Series, BT 40, speeds to 8000rpm, 1300 x 670mm table, X=1270 Y=670 Z=625mm (21011) £P.O.A Email: nick@newcentury.co.uk

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Doosan DNM 6700 vertical machining centre, New 2018, Nikken 5 axis table, Fanuc I Series, BT 40, speeds to 12000rpm, 1500 x 670mm table, X=1300 Y=670 Z=625mm, 1600 cutting hours(21010 )£P.O.A Email: nick@newcentury.co.uk

Tel: 0161 330 4242



Doosan VC630 / 5AX vertical machining centre, Installed 2017, Heidenhain TNC 630i CNC full 5 axis, BT40, speeds to 12000rpm, X= 650 Y=765 Z=520mm A=150 +30 - 120 deg(20996) £P.O.A Email: nick@newcentury.co.uk

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#### Marking/Engraving Machines < 0930



HARTFORD LG800 VERTICAL MACHINING CENTRE. HARTFORD LG 800, 2006, FANUC 21i MC, TRAVERSES (XYZ): 800 mm x 510 mm x 630 mm, MAX SPINDLE SPEED: 10,000 RPM, ATC: 24 STATIONS, SIDE ARM (DRUM TYPE), SWARF CONVEYOR, COOLANT FLUSHING DEVICE, SPIN-DLE AIR CURTAIN, SPINDLE OIL COOLER, PORTABLE CHIP BUCKET, OPERATORS MANUAL + FLOPPY Email: enquiries@machsell.co.uk

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Mazak VTC 300C II vertical machining centre, PC Fusion 640M CNC, BT40, speeds to 12000rpm, swarf conveyor, handwheel, 2000 x 760mm table, X=1760 Y=760 Z=660mm (20954) £P.O.A Email: nick@newcentury.co.uk

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OKK PCV 55 HEAVY DUTY VERTICAL MACHINING CENTRE. OKK PCV 55, 1999, FANUC 18 MC, TRAVERSES (XYZ): 1016 x 600 x 550 mm SPINDLE SPEED UP TO 13,000 RPM, SPIN-DLE TAPER: BT 50, THROUGH SPINDLE COOLANT, 50 TAPER MACHINE, BOX GUIDEWAYS, TRANSFORMER, SWARF CONVEYOR, RIGID TAPPING, FULLY ENCLOSED GUARDING, FULL SET OF MANUALS - Email: enguiries@machsell.co.uk

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0930 Marking/Engraving Machines

CNC

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0945 Mills, Purpose/Component Specific



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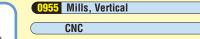
#### LILIAN 5VH Heavy Duty Turret Mill (2007), Table 1370 x 254mm, Travels 1016 x 445mm, 40 ISO Vari Speed Head, Square

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#### 0950 Mills, Universal

Non-CNC







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## 0947 Mills, Turret

CNC



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Behringher LPS40-4-A Fully Automatic Block Saw Year 2003 4000mm x 2000mm x 350mm Blocks Condition: Used Manufacturer: Behringher Model: LPS 40A

#### Webster & Bennett S Type 48" CNC Vertical Borer (Rebuilt 2008)



Table Size 1250mm Swing 1750mm Max workpiece dia. 1750mm Max height under elevating rail 1600mm Cross rail adjustment 1000mm Max height under pentagon turret 1930mm Max travel of Turret slide 950mm Main motor 57kw

### Herkules Cylindrical/Roll Grinding Machine WS 350 x 3200mm



Max. grinding diameter: 36" (915mm) Minimum grinding diameter: 10mm (0.4") Max. grinding length: 3200mm (128") Grinding wheel: 750mm x 80mm x 305mm Wheel head speeds variable 40 - 1500rpm Work head speed 6 - 45rpm Max workpiece weight 3,000kg Various steadies

#### Amada H1300 Horizontal Bandsaw (1982)



Capacity 1300 x 1300mm Power 230 V - 50/60 hz / 400 v - 50hz / 460 v 60hz. Blade drive 11 kw Hydraulic drive 3.7 kw Coolant drive 0.4 kw Wire brush drive 0.4 kw Blade size 11380mm x thickness 1.6 x width 65 mm

Asquith Butler HHE 4000S CNC Bed Mill x 8000mm (1997)



Length of bed 8000mm Width of bed 1030mm X axis travel 6200mm Y axis travel 1620mm 7 axis travel 1050mm Auto Indexing Head Toolchanger

#### LUMSDEN 96ML Rotary **Table Surface Grinder**



LUMSDEN 96ML Rotary Table Surface Grinder Segmental wheel diameter 54" (1371 mm) Segments per set 18 Magnetic table dia 100" (2540 mm) Magnetic table dia 100" (2540 mm) Max. height of wheel to table 30 ¼" (768 mm) Min. height of wheel to table 6 ¼" (159 mm) Max. height of wheel to magnetic table 24" (610 mm)

#### **XYZ 1010 Vertical Machining** Centre (2004)



Siemens 810D Shopmill Control, X Travel = 1010mm, Y Travel = 500mm, Z Travel = 520mm, 450mm x 1200mm Table Size

#### Webster & Bennett 72" EV Series Vertical Borer (1975)



Serial No. 6669-3 Table size 72" (1830mm) Max swing 84" (2134mm) Max height under elevating rail 48" (1220mm) Vertical travel of turret slide 38" (965mm) Table speeds 5.2-117rpm Main drive motor 40hp Manual Clamping to Elevating Rail

#### Gockel ELT 50 Knife Grinder x 4000mm



Grinding Width 225mm Grinding Width Zzsmini Grinding Length 4000mm Grinding Height 120/140mm Grinding Motor 5 ~ 15hp, 1750-rpm Grinding Wheel Max. 250mm Carriage Drive 0.02 ~ 30 m/min Table Ture of Leateneareatic Table Type Electromagnetic Table Width 155 / 200mm

# Verson AI 300ton **Horizontal Press**



300ton Capacity 24" Stroke 72" Bed Machine Data: Model Al Serial Number RA 1196

#### Webster & Bennett 48" V Series Vertical Borer (1975)

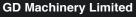


Serial No. 6707-1 New 1975 Table size 58" (1473mm) Max swing 59" (1500mm) Max height under rail 23.5" (600mm) Vertical travel of turret slide 24" (610mm) Table speeds 4.5-100rpm, Feeds 0.1mm to 5.0mm per rev

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2011 Doosan MX2100ST with bottom turret and tooling, EX MEDICAL COMPANY



XYZ 1020 VMC Vertical Machining Centre (2012). Traverses X/Y/Z: 1,020 x 520 x 575mm, table 1,120 x 500mm, 20hp spindle motor, Siemens 828 with Shopmill control, 8,000rpm spindle, coolant, 24-station ATC, BT40 taper, 15kW, low-volt light



MIKRON VCE 800W Pro (2005). 14k spindle, ISO 40, 24-position T/C, scales in all axes. Heidenhain 530 control.



MAZAK V655/60 with 4th axis

machine, the table spins just like a lathe to

machine large components in one set-up



2010 MIKRON HPM 800U. Spindle taper HSK63, max workpiece size 800kg, number of axes controlled 5/5 simulta-neous, spindle speed 20,000rpm, table size 500 x 631mm, 165 ATC, traverses XYZ: 800 x 800 x 550mm, machine weight 15,500kg, through-spindle coolant, swarf conveyor, touch probe



DMG DMU50 Ecoline (2014). 12k spindle, ISO 40, 30-tool T/C, 3+2 machining with Siemens 840D control



Hardinge RS51MSY CNC Lathe, with C & Y axis, sub-spindle and milling (2007)



2012 DMG GILDEMEISTER Twin 42. Arriving soon

WANTED URGENTLY - BRIDGEPORT VMCs, JAPANESE VMCs, HURCO VMCs, SLIDING HEAD CNCs - Trade enquiries welcome