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OCTOBER 2021 ISSUE 1

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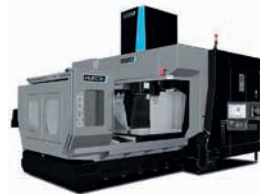
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contacts

Editor Justin Burns

T: 01322 221144

E: editor@machineryclassified.co.uk

Sales Executive Paul Thompson

M: 07967 169092

E: paul.thompson@markallengroup.com

Production Manager Nicki McKenna

E: nicki.mckenna@markallengroup.com

Circulation Manager Chris Jones

E: chris.jones@markallengroup.com

Publisher Jon Benson

E: jon.benson@markallengroup.com

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www.markallengroup.com

Machinery Classified

Hawley Mill, Hawley Road,
Dartford, Kent DA2 7TJ England

T: +44 (0) 1322 221144

F: +44 (0) 1322 221188

E: sales@machineryclassified.co.uk

www.machineryclassified.co.uk

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Manufacturing hits record high as growth surges

Britain's manufacturers hit a record high level of output and orders in the last quarter as growth surged in response to the UK and overseas economies continuing to open up, according to a survey published by Make UK, the manufacturers' organisation and BDO.

Having seen a 10% decline in output in 2020, the sector is now set to recover almost all that loss in 2021, with growth based on a surge in both domestic and overseas orders which is translating into strong hiring intentions. Domestic orders remain stronger than export orders, suggesting there remains some impact on trade with the EU.

Investment intentions have also increased significantly, with anecdotal evidence suggesting that the introduction of the 'super-deduction tax' in the Budget is having some impact, together with improved growth prospects.

However, Make UK strongly



criticised the recent increase in NI contributions and warned "the plans threaten to choke off this boost", as well as hitting the prospects for recruitment, especially for young people.

Make UK stressed the positive figures overall are reflecting a recovery from a very low base of record falls in output in 2020, adding "supply chain disruption and significant labour shortages are now widely evident" which could impact on growth prospects for some firms through the rest of 2021.

The survey also shows a

significant increase in both domestic and export margins compared to Q2. While positive for manufacturers' profits, the survey said this highlights that companies are starting to pass on increases in the cost of raw materials and shipping costs, with inflationary pressures now in the pipeline for end customers.

Despite the limiting factors, Make UK forecasts suggest, assuming vaccine effectiveness is strong, that manufacturing output levels will return to pre-pandemic levels by the end of 2022.

According to the survey the balance on output improved to +42% from +36% in Q2 (+9% in Q1). This is the highest balance in the survey's 30-year history. Looking forward, output is expected to continue to improve with a forecast balance of +53% in Q4, which if materialises would be another record high.

August car production falls as global chip shortage continues to bite

UK car production fell 27% in August, the second consecutive month of decline, with 37,246 cars manufactured, according to the latest figures released by the Society of Motor Manufacturers and Traders (SMMT).

Output was affected by the continuing global shortage of semiconductors leading to production stoppages, as well as the timing and length of some manufacturers' summer factory shutdowns.

Despite the challenges, production of the latest battery electric (BEV), plug-in hybrid (PHEV) and hybrid (HEV) cars surged to a new high, representing more than a quarter (27.6%) of all cars made, equivalent to 10,274 units. It means UK car factories have turned out 137,031

alternatively fuelled cars since January, 51,679 more than the same period in 2020.

While manufacturing for the UK market increased 3.3% in the month, the rise was equivalent to just 255 additional units and exports fell dramatically, down 32.5%. 29,200 cars were shipped overseas, with the decline driven by falling exports to faraway markets including Australia, the US and China down 74.9%, 65.7% and 58.7% respectively. Exports to the EU held up better, down 4.9%, accounting for almost seven in every 10 cars exported in August.

Production in the year-to-date remains up, by 13.8%, to 589,607 cars, driven by exports with 83.2% of everything made heading for markets abroad. However, it remains 32% lower, than in 2019.

New MTC chairman

The Manufacturing Technology Centre (MTC) has appointed one of the Midlands' best known businessmen as its new chairman.

Mel Ewell, former chief executive of Amey, has been on the MTC board as a non-executive director since October 2016, and takes over from Sir David Brown. He has held senior executive positions with Amey, TNT International and SIG plc.

He said: "Having been closely involved with the MTC for several years I am full of admiration for the talented engineers working there and the remarkable work they do. I am proud to take over the chair of an organisation with such a huge reputation among manufacturing and engineering businesses."

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briefs

Booming sales for XYZ

With sales continuing to grow for XYZ Machine Tools, the Burlescombe-based factory has been a hive of activity with machines being loaded and shipped ready for delivery to customers and new stock arriving at an increasing rate.

During September and October, it is estimated that 100 machines will be shipped out to customers in the UK and across mainland Europe.

As expected, given XYZ Machine Tools' reputation for keeping high levels of machines in stock, these will be more than replaced, with 87 machines arriving by mid-September and a further 116 will be delivered to the factory by the end of October.

"As the UK manufacturing sector continues to bounce back from the previous 18 months of uncertainty, we are seeing significant demand for machines, and a need for those machines to be delivered quickly," said Nigel Atherton, XYZ managing director.

"This demand fits perfectly with XYZ Machine Tools operation as we have always maintained high levels of stock, at times having over 300 machines available for delivery in days, rather than months.

"And, while the rapid increase in orders impacted on stock levels, we have managed the situation and customers can be assured of our usual first class response to their needs."

While the pressure is on to deliver machines in record times, XYZ Machine Tools said it is maintaining quality procedures that includes extensive pre-delivery checks to ensure all elements of the machine are functioning correctly, with every machine undergoing the latest Renishaw ball bar and laser testing equipment before delivery.

Flagship NMIS facility reaches major milestone

Construction at the flagship National Manufacturing Institute Scotland (NMIS) facility at the heart of the Advanced Manufacturing Innovation District Scotland in Renfrewshire has reached a major milestone with the installation of 1,500 tonnes of structural steel now complete and the building on schedule to open in Autumn 2022.

Now clearly visible from surrounding areas thanks to its impressive size and distinct heather-coloured cladding, another key element of the flagship facility is also coming to life – erection of the structural timber frame, which is set to house the collaboration hub, is now well underway. It will feature a unique lattice design and sit next to the steel framed digital factory and manufacturing skills academy.

At the same time, work has begun on the glazing of a 384 square metre window to the world, which will overlook Netherton Square and give passers-by a glimpse into the future of manufacturing.

When complete, the awe-inspiring building will be around 1.5 times the size of Hampden Park



football pitch and clearly identifiable above nearby Glasgow Airport.

Aiming for a BREEAM 'outstanding' award for sustainability – the highest accolade for sustainability in UK construction, the main contractor, Morrison Construction is integrating innovative technologies and materials that have been or can be remanufactured and reused, while also striving to avoid the use of the most polluting ones.

John Reid, CEO of the NMIS, said: "This is a truly significant milestone in the construction of our headquarters, and we are thrilled to see the building come to life. With the steel frame in place, it's already clear what an impressive facility this

is going to be and while we are very much looking forward to the building opening and continuing in our ambition to transform manufacturing, we are also working hard to ensure that our support for the Scottish manufacturing community and beyond is worthy of such a world-class facility.

"The past 18 months has been an extremely challenging time for many manufacturers, but as we come out of the other side, we are here to help them access technologies and expertise that will help them overcome problems, exploit new opportunities, increase productivity and boost the skills of the workforce."

Rolls-Royce all-electric plane makes maiden flight

The first flight of the Rolls-Royce all-electric 'Spirit of Innovation' aircraft has taken place when the plane took to the skies propelled by its 400kW (500+hp) electric powertrain with the most power-dense battery pack ever assembled for an aircraft.

This is another step towards the plane's world-record attempt and another milestone on the journey towards decarbonisation.

The aircraft took off from the UK Ministry of Defence's Boscombe Down site, and flew for approximately 15 minutes.

The Accelerating the Electrification of Flight (ACCEL)

programme includes YASA, the electric motor and controller manufacturer, and aviation start-up Electroflight.

Rolls-Royce CEO Warren East said: "We are focused on producing the technology breakthroughs society needs to decarbonise transport across air, land and sea, and capture the economic opportunity of the transition to net zero.

"This is not only about breaking a world record; the advanced battery and propulsion technology



developed for this programme has exciting applications for the Urban Air Mobility market and can help make 'jet zero' a reality."

Rolls-Royce and Tecnam are working with the airline Widerøe, to build an all-electric passenger aircraft for service in 2026.



The Q-One single implantation system

Quantum manufacturing funding boost

Ionoptika Ltd and the University of Surrey have been awarded grants totalling £425,000 from Innovate UK, to expand their research into new manufacturing technologies for quantum devices.

Quantum technologies are set to create impact across multiple sectors from more secure online communications to personalised medicine, but only a handful of firms such as IBM and Google, have built a basic quantum computer due to extreme challenges to manufacture and operate these devices.

This new Innovate grant will open up new scalable manufacturing methods to researchers.

Ionoptika Ltd and the University of Surrey, will use beams of ionised

atoms to create quantum devices one at a time using rare earth elements such as erbium and ytterbium. Ion beams are used in the scientific and manufacturing sectors, such as in production of computer chips and medical instrumentations.

The technique, ion implantation, has been used for decades to make modern computer chips and is much quicker than other manufacturing methods. The main limitation for quantum applications has been the inability to precisely control the location and numbers of implanted ions at the single-ion level.

The new tool from Ionoptika, called Q-One, solves this, yet is still fast enough to implant one thousand quantum bits (qubits) every second.

Dugard targets growth in Scotland

Dugard Machine Tools has appointed Andrew Sutton as its new area sales manager to support customers in Scotland which is part of an ongoing growth strategy.

Joining Dugard in August, he started his manufacturing career in 2007, serving a machining apprenticeship before moving to globally renowned oil & gas company Halliburton.

With extensive experience in 3, 4 and 5-axis machining and programming, Sutton then moved to an industry-leading steel company where he was tasked sales and estimating for the subcontract division of the business.

For the last three years, he has

been operating as the area sales manager for a well-recognised cutting tool and ancillary equipment distribution company.

Sutton said: "Dugard has a significant number of machines installed in Scotland as reference points, so I will be aiming to apply my previous experience and contacts to further grow the brand whilst ensuring that existing Dugard customers are fully up to speed with all of the new machines that we have available."

Managing director Eric Dugard said for several years, Dugard has gradually grown its market share in Scotland and Andrew will help to "build upon this momentum".

briefs

Citizen Machinery UK will hold an open house at its Bushey, Hertfordshire headquarters and recently opened Solutions Centre from 12-14 October 2021, the week after the EMO Milan machine tool trade show finishes.

The company sells its Japanese parent company's sliding-head (Cincom) and fixed-head (Miyano) bar-fed CNC turn-milling centres into the UK and Irish markets, as well as being the distribution hub for Citizen machines going into France, Spain, Portugal, Scandinavia, the Middle East and Africa.

Managing director Edward James said: "We are delighted to be able to reintroduce the physical in-house exhibition format, where people can actually attend and network with others, rather than having to contend with the virtual shows we organised during the pandemic.

"We will not only be celebrating the return of this annual event but also commemorating a true milestone in the development of Citizen Machinery UK, as the open house will mark the fifth anniversary of the launch of our ground-breaking LFV (low frequency vibration) chip breaking software."

The adi Group has bolstered its ranks with the addition of several new apprentices to the business and the intake boosts overall apprentice figures at the company to a record high of 34.

The Birmingham-headquartered engineering firm has taken on seven new apprentices as part of its latest recruitment drive.

New apprentices will be developing skills in electrical and mechanical engineering, as well as accounts and business administration.

CEO Alan Lusty, a former apprentice himself, said: "As a business we have fully committed to youth skills development as an integral part of engineering our future. It's why we built a platform that gives young people the insight and training into a highly rewarding career in our industry.

"This intake also marks a special moment in our business, as they boost our overall apprenticeship ranks to 34. We look forward to helping nurture their development."

The business also recently commenced its 5th intake of 12 pre-apprentices. A number of its new full-time apprentices are graduates from this programme. Running concurrent to student's education, the pre-apprentice scheme sees pupils spend one afternoon a week, across two years, at adi's custom-built facilities, gaining core mechanical and electrical engineering skillsets, alongside their regular education.





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Machines for Sale

0370 Drilling Machines,
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0390 EDM, Die Sink

0645 Grinders, Cylindrical,
Universal

0690 Grinders, Jig

0705 Grinders, Other

0740 Grinders, Surface

0745 Grinders, Surface,
Rotary Table

0800 Keyseaters

0825 Lathes, Centre, Gap
Bed

0830 Lathes, Centre,
Straight Bed

0835 Lathes, CNC Turning
Centres

0915 Machining/Milling
Centres, Universal

0920 Machining/Milling
Centres, Vertical

0930 Marking/Engraving
Machines

0945 Mills, Purpose/
Component Specific

0947 Mills, Turret

0950 Mills, Universal

0955 Mills, Vertical

0980 Notching Machines,
Angle

1060 Press Brakes

1190 Profiling Machines

1227 Riveting Machines

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XYZ 1500 3 Axis CNC Turret Milling Machine
ProtoTRAK Control



Harrison V350 Gap Bed Centre Lathe | 2005

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SEEDTEC YSG-618AHR Surface Grinder, (1993), Capacity 500 x 150mm, Travels 550 x 177mm, Magnetic chuck 340 x 150mm, Auto reversing saddle, Coolant and dust, Excellent condition. Email: sales@ronthompsonmachinery.co.uk

Tel: 01564 773351

www.ronthompsonmachinery.co.uk

0690 Grinders, Jig

Non-CNC



MOORE No 2 C Jig Grinder, Table 550mm x 310mm, XYZ 420 x 270 x 92mm

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Tel: 01388 776052

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Jones & Shipman 540L power up/down, 2 axis DRO, mag chuck
Email: sales@bmdtools.co.uk

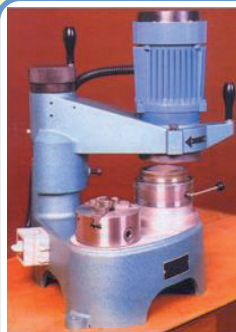
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0705 Grinders, Other



HUNTON SWING GRINDERS - MAJOR MODEL Large capacity up to 'E' station Amada and Wiedemann Trumpf + all Strippit Tooling, Dry or with coolant. KEEP THE EDGE ON YOUR TOOLS + SHEAR BIGGER CAPACITY FOR ALL SIZES OF PUNCHES AND DIES.
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PENICO ROTARY GRINDING TABLE

- Converts surface grinders to rotary work
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info@penico.com

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www.penico.com

Please ring our team on

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Leadwell V-40 VMC with Fanuc control, 8,000RPM spindle & Nikken 4th axis head. YOM 2006



YCM FX 350A 5-Axis Machining Centre with Heidenhain i530 control, 12,000RPM, thru coolant, 60-tool ATC, glass scales & probing. YOM 2012



Dugard SS1263L VMC with Heidenhain i530 control 12,000RPM direct-drive spindle, thru coolant, 1,200kg sd table load. YOM 2015



Dugard ECO 760 VMC with Siemens 828D control & Shopmill, 8,000RPM Immaculate! YOM 2012



Cincinnati Lamb CFV 800i with Heidenhain i530 control, 30-tool ATC, Nikken 4th axis, 12,000RPM spindle with through coolant. YOM 2008



Mazak VTC 300-C Travelling Column VMC with Mazatrol PC Fusion control, 12,000RPM spindle. YOM 2004



Quaser MF500-C 5-Axis Trunnion Style VMC with Siemens 828D control, 12,000 RPM, 30 tools. Immaculate! YOM 2012



Hardinge Talent 645-SV with Fanuc control, 6" chuck, 42mm spindle. Immaculate! YOM 2006



Hardinge Bridgeport XV 710 with Siemens 810D control & Shopmill, 8,000RPM BT40 spindle. Immaculate! YOM 2007



Hardinge Bridgeport XR 1000 with Heidenhain i530 control, 12,000RPM direct-drive spindle, thru coolant, 4th axis probing. YOM 2010



Hardinge Bridgeport XR 760 with Heidenhain i530 control, 12,000RPM direct-drive spindle, thru coolant, 4th axis probing. YOM 2008



Hardinge Elite 8/51 with Fanuc control, C-Axis & Live tools, driven tooling package, Barfeed YOM 2003



Hwacheon Hi-Tech 200Ai with Fanuc control, 8" chuck, tailstock, parts catcher, removable tool probe. YOM 2005



Colchester T8M with Fanuc control, driven tools, C-axis, tailstock & tooling YOM 2008



Colchester T8 CNC Lathe with Fanuc control, 210mm dia chuck, 77.5mm bore, parts catcher & swarf conveyor. YOM 2008



Okamoto Grind-X ACC64CA-iQ CNC Surface Grinder. Only used as a demo machine and stored since! Just received. YOM 2010

Bristol showroom:
**Units 1-3 Chapel Lane, Clay Hill,
Fishponds, Bristol BS5 7EY**

NEW Leicester showroom:
**Unit F5 Waterside Road, Hamilton Industrial Park,
Leicester LE5 1TL**

Bristol showroom:
0117 965 2706

NEW Leicester showroom:
0116 246 0066



Haas ST15-TCE with power chuck tailstock, swarf conveyor, parts catcher YOM 2018



Haas SL10 with parts catcher and swarf auger, fitted with Haas Servo 300 bar feed. YOM 2004



Haas VF2 with 21-tool ATC, 10,000RPM spindle, swarf auger. Mint! YOM 2008



Haas TM3-P with 15" colour screen, 6000RPM spindle, 10 tool ATC, as new! YOM 2015



CHOICE OF 2

Haas TL2 with quick change tool post and holders, 8" 3-jaw chuck, coolant. YOM 2014. As new!



XYZ SLX 355 with ProTrak SLX control, 3 jaw chuck, Traking, quick change tool post YOM 2014



CHOICE OF 2

XYZ VMC 710 with Siemens 828D control, 24-tool side-mount ATC, 8,000RPM. 2010 & 2014



XYZ 2 OP portable VMC with ProtoTrak control, 8-tool ATC & tooling. YOM 2016

CHOICE OF 2



XYZ SLX 555 x 1m with 12" chuck, 104mm spindle bore. Immaculate! YOM 2012



CHOICE OF 2

XYZ SLX 1630 with 3- & 4-jaw chucks, travelling & fixed steadies. Immaculate! YOM 2012

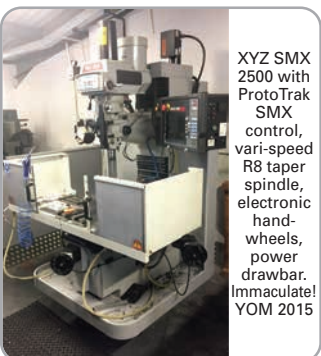


XYZ SLX 425 x 1250 with ProtoTrak SLX control, 3- & 4-jaw chucks, quick change tool post. YOM 2015



XYZ SMX 2000-2 with R8 spindle, power draw bar, DXF file reader and table guards. YOM 2016

CHOICE OF 2



XYZ SMX 2500 with ProtoTrak SMX control, vari-speed R8 taper spindle, electronic handwheels, power drawbar. Immaculate! YOM 2015



XYZ SMX 3000-3 with 3-Axis ProtoTrak SMX control, vari-speed head, ISO 40 spindle. YOM 2008



CHOICE OF 3

XYZ SMX 3500 with ProtoTrak SMX control, electronic handwheels, Traking & power drawbar. YOM 2013



XYZ SMX 4000 with ProtoTrak SMX control, programmable spindle speeds, Traking, electronic handwheels & power. YOM 2012

CHOICE OF 3

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0800 Keyseaters
Non-CNC


Fromag 63/425 Keyseater Width 63 mm, Stroke 425 mm,
Pendant Control £POA
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0825 Lathes, Centre, Gap Bed
CNC


DUGARD EAGLE BNC 1860 CNC LATHE, 475 x 1650mm : 51
mm Spindle Bore : 8 Station Indexing Turret Toolpost : Speeds
100 - 4500 rpm : 3 Jaw Chuck : Fagor CNC Control : Guards :
Lighting : Coolant. POA
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Tel: 0116 288 6070 www.bwmachinetools.co.uk

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Non-CNC


COLCHESTER MASCOT 1600 (12470) 17" x 60" GAP BED
CENTRE LATHE 3" Spindle Bore : 16 Speeds 20 - 1600 rpm :
3 & 4 Jaw Chucks : QCTP & Holders : Fixed Steady : Low Volt
Light : Coolant : Chuck & Splash Guard. POA
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Tel: 0116 288 6070 www.bwmachinetools.co.uk



COLCHESTER MASTIFF 1400 535X2500MM, GAP BED 90
MM SPINDLE BORE 18-1400RPM, EQUIPMENT
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Tel: 01245 221200 www.wilsonmachinery.co.uk



**COLCHESTER TRIUMPH 2000 390mm swing x 1250mm
b.c.**, NEW D.R.O., Q.C.T.P., 3-Jaw chucks, 3 point steady,
Sliding chuck guard, Excellent condition.
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Tel: 01564 773351 www.ronthompsonmachinery.co.uk



COLCHESTER TRIUMPH 2000 Swing 390 x 1250 mm C/w 3 &
4 jaw Chucks Fixed Steady, Quick Change tool-post
Email: phil@philgeesinmachinery.co.uk

Tel: 0114 279 7619 www.philgeesinmachinery.co.uk



COLCHESTER TRIUMPH 2000 (12430) 15" x 50" GAP BED
CENTRE LATHE 2" Spindle Bore : 16 Speeds 25 - 2000 rpm
: QCTP & Holders : 3 & 4 Jaw Chucks : Anilam 2 Axis DRO :
Coolant : Chuck & Splash Guards. POA
Email: info@bwmachinetools.co.uk

Tel: 0116 288 6070 www.bwmachinetools.co.uk



COLCHESTER TRIUMPH 2000-50" MARK II GAP BED LATHE,
3 JAW, 4 JAW, QUICK CHANGE TOOLPOST.
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Tel: 01245 221200 www.wilsonmachinery.co.uk



EXCEL MODEL XL40 year 1996, 1000MM SWING X 3000MM
SWING OVER CROSS SLIDE 740MM, GAP BED, STEADIES
CHUCKS 8-1000RPM,

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Tel: 01245 221200 www.wilsonmachinery.co.uk



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Lathes Short Bed**, DRO. Q/C
Toolpost and wide variety of
Equipment.

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**HARRISON M460 (12351) x 2000mm GAP BED CENTRE
LATHE 3" Spindle Bore** : 16 Speeds 20 - 1600 rpm : 3 & 4 Jaw
Chucks : QCTP & Holders : Newall 2 Axis DRO : Fixed Steady :
Coolant : Chuck & Splash Guards. YOM 1996.POA
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Tel: 0116 288 6070 www.bwmachinetools.co.uk



Harrison model 390 swing over bed 400mm x 1250mm, gap
bed, 25-2000rpm. full equipment and dro
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Tel: 01245 221200 www.wilsonmachinery.co.uk

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Nobilla Machine Tools Ltd (1980)



Colchester Triumph 2000 x 50" gap bed imp. S/n# 6/0044/35018DD (Ex-Pfizer Corporation)...POA. C/w 3&4 jaw chucks, Q'change Toolpost & 4off holders, faceplate, bedstop & coolant. Excellent slides & headstock with original paintwork. Three months parts warranty with this lathe. Extra accessories available: DRO, Ainjest, Copy unit, etc.....Ref 11.



Colchester Magnum 1250 x 3m Gap bed lathe £17,500+vat
C/w 3 & 4 jaw chucks, one axis dro, light & heavy duty steadies, Travelling steady, Q'change toolpost & holders, Taper turner, plus lots of extra tooling. Quiet headstock & good slides. Rapid feed button needs replacing. This lathe can be seen under power at a client's workshop.



Mastiff 1400 x 120" Met gap bed

Serial # LMF12 GMRJH/07124 - £12,750+vat

C/w 3 & 4 jaw chucks, Two axis Acu-rite dro, Q'change toolpost & holders, Heavy duty fixed steady, Taper turner, Lo-vo-lite, bedstop. Good head & slideways. Warranty.



Triumph 2000 x 50" imp Gap bed ex College lathe
In excellent condition.

Complete with 3 & 4 jaw chucks, Q'change toolpost and holders, Fixed & travelling steadies, tooling coolant, bedstop. Warranty.....POA.



Ex-MOD (Excellent) QS QDM 32 Pillar drill
- Serial No. 2170-84
£2,750+vat

Ex- MOD Qualters & Smith in excellent condition. Geared head pedestal drill with automatic downfeed Lo-vo-lite, coolant and Insta-brake.

Rack & pinion table elevation. Table swivel facility.



Elliot SE Heavy Duty Drill with auto-down feed £1500+vat
Spindle Taper MT4
9 speeds 58-839rpm. Varying auto downfeed speed. Rise and fall table & coolant. 440 x 640mm T Slot table. Good working condition.

MASTIFF 1400 X 40" MET GAP BED



In Very good condition.....POA
C/w 3 & 4 jaw chucks, Two axis dro, Q'change toolpost & holders, Lo-vo-lite, bedstop. Original slideways very good & very good headstock.

EXCELLENT MASCOT 1600 X 100" GAP IMP



C/w 3 & 4 jaw chucks, Q'change toolpost & holders, Heavy duty steady, lo-vo-lite, Excellent slides & headstock. Original paint from new. Three months parts warranty. £POA

ARRIVING SHORTLY



RICHMOND ENVOY RADIAL ARM DRILL
with instabrake.
Ex-Aerospace
£POA

HARDINGE DSM59 SUPER-PRECISION



Second operation capstan Lathe with Barfeed
£POA

Choice of two: Ex- MOD surplus Harrison M300 25" met gap bed lathe



Excellent slides & headstock... POA
C/w 3 & 4 jaw chucks, Q'change toolpost & holders, bedstop, & coolant. Excellent sideways & headstock. Three months parts Warranty. Extra accessories available: DRO, Ainjest, Copy unit, etc.



Triumph 2000 x 30" imp Gap bed ex Mitsubishi Cam Maintenance lathe. In excellent condition. Complete with 3 & 4 jaw chucks, two axis Mitutoyo dro, Q'change toolpost and holders, faceplate coolant, bedstop. Warranty.....POA. coolant, bedstop. Warranty.....POA.

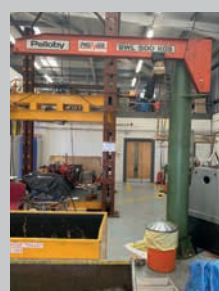
ARRIVING MAY.....COLCHESTER TRIUMPH 2000 X 30" GAP BED IMP



Serial #TR 30GIRHJ/38135(Ex-Pfizer Corporation).....POA
C/w 3&4 jaw chucks, Q'change Toolpost & 4off holders, faceplate, bedstop & coolant. Excellent slides & headstock with original paintwork. Three months parts warranty with this lathe. Extra accessories available: DRO, Ainjest, Copy unit, etc.... Ref 10



Heavy Duty Induma Vertical Mill.
Table 60" x 11".
ISO 40int. Two axis Anilam dro. Variable speed head. Variable & Rapid feed to table. Coolant
£2,500+VAT



Pelloby 500kg electric hoist Jib Crane in Very good condition.POA.
Length of movement of jib arm... 2.25m
Height under jib arm... 3m.



EXTRA ACCESSORIES AVAILABLE: DRO, AINJEST, COPY UNIT, ETC.

KRV 3000 MILLING MACHINE with quiet vari-speed head
Acu-rite 3 Axis DRO, 40 Int Taper.....POA
Lo- Vo-lite, longitudinal feed with rapid override. M/c vice. S/No. 7071.



Ex-Campus College Triumph VS 2500 x 30" gap bed lathe in excellent condition (Just dirty due to lack of use)

C/w 3 & 4 jaw chucks, chuck guard, Q/C toolpost & holders, Lo-Vo-Lite, coolant, bedstop. Extra accessories available: DRO, Ainjest, Copy unit, etc. £POA

MEGA MACHINE BS300HAS FULLY AUTOMATIC HORIZONTAL BAND SAW



Can feed in up to 3.5m of material in one session. Y.O.M 1996. Serial # 960222.
£3,995+vat



MASCOT 1600 X 40" STRAIGHT BED IMP. IN VERY GOOD CONDITION

C/w 3 & 4 jaw chucks, New Newall Two axis dro, Q'change toolpost & holders, Lo-vo-lite, bedstop. Three months parts warranty. Original slideways very good & very good headstock
£POA

STARTRITE 316H VERTICAL BANDSAW IN EXCELLENT CONDITION:



Horizontal / Vertical / Manual / Semi Aut. Vertical
Cutting Diameter (mm): 30" throat
Dimensions Of Saw-Band (mm): 16mm
Cutting Speed (M/S) 90-3600
Main Drive Power (KW/V/Hz): 415v
Feed: Hydraulic
Welder: Yes
£POA

0830 Lathes, Centre, Straight Bed

Non-CNC



Harrison V390 excellent condition, 3 jaw chuck, 2 axis DRO
Email: sales@bdttools.co.uk

Tel: 01388 776052 www.bluediamondmachinetools.co.uk



SKODA MODEL SUA125P HEAVY DUTY UNIVERSAL CENTRE LATHE SWING OVER BED 1320 MM, DISTANCE BETWEEN CENTRES 11000MM, YOM 1983 WITH SCREWCUTTING, SWINGT OVER CARRIAGE 950MM, 0.9-350RPM. MAIN MOTOR 45KW. Email: sales@wilsonmachinery.co.uk

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SMART & BROWN MODEL 1024 Ex-university hospital clinical engineering department, 11" SWING, 24" BETWEEN CENTRES, SPINDLE SPEEDS 30-2500RPM WITH EQUIPMENT.

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0835 Lathes, CNC Turning Centres



MORI SEIKI SL-200SMC MADE IN JAPAN, YEAR 1998, CONTROL FANUC MSD-518 (18-T), MAX. TURNING DIA. 390mm, MAX. TURNING LENGT 507mm, SWING OVER BED 680mm, MAX. SPINDLE SPEED 0-4000rpm, TURRET 12 stations, ALL DRIVEN stations, TAILSTOCK YES, SPINDLE BORE 65mm, SPINDLE NOSE A8 (TBC), RAPID TRAVERSE RATE X: 18,000mm/min & / Z: 24,000mm/min.-
Email: office@machsell.co.uk

Tel: 0121 708 2255 www.machsell.co.uk



HAAS MODEL SL10 TOOLSETTER, TAILSTOCK, 2003, SWING 413MM, CHUCK 6.5" BC 419MM, CUTTING DIA 279MM, TURNING LENGTH 356MM, 12 STATION TURRET, 11.2 KW
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Tel: 01245 221200 www.wilsonmachinery.co.uk



Haas TL1 CNC lathe. 2007, Hand wheels for manual control. USB input Full Haas control. Visual programming system. Rigid Tapping. 8 inch manual chuck. Quick release toolpost. Hard jaws (ext and int) Tool holders. Full Haas manual. Coolant. Tailstock MT3, Great condition. Can be seen running. POA. Loading facilities available on collection. Email: mps.engineering@yahoo.com

Tel: 01262 678416



Harrison Alpha 1350 XS CNC lathe, New 2016, Fanuc Oi-TD CNC, 350mm swing over bed, speeds to 3500rpm, QCTP, 42mm bore, 650 between centres (21016) £P.O.A
Email: nick@newcentury.co.uk

Tel: 0161 330 4242 www.newcentury.co.uk



HARRISON ALPHA PLUS 550S x 3000mm CNC/Manual Gap Bed Lathe, (2000), GE/FANUC Alpha 21-iT Control, 554mm Swing x 3000mm, Spindle bore 104mm, PARAT High accuracy Q.C.T.P., 3 & 4 Jaw chucks, 3 point steady, Great condition.
Email: sales@ronthompsonmachinery.co.uk

Tel: 01564 773351 www.ronthompsonmachinery.co.uk



HWACHEON HI TECH 300 CNC LATHE. HWACHEON HI TECH 300, 2006, FANUC 18i-TB, CHUCK DIA: 300 mm, SPINDLE HOLE SIZE: 79 mm, TURRET: 12 STATIONS, FANUC MANUAL GUIDE I, TOOL PRESETTER, PARTS CATCHER, FULLY PROGRAMMABLE TAILSTOCK, GEARBOX MACHINE, SWARF CONVEYOR. Email: enquiries@machsell.co.uk

Tel: 0121 708 2255 www.machsell.co.uk



Hyundai Wia L400LMC CNC lathe, Installed 2018, Fanuc Series 32i, C axis and milling, speeds 2000rpm 117mm bore, 535mm max dia, 2100mm between centres (21012) £P.O.A
Email: nick@newcentury.co.uk

Tel: 0161 330 4242 www.newcentury.co.uk



MAIER PROLINE ML32 C2, SWISS TYPE CNC LATHE. MAIER, PROLINE ML32 C2, 2008, FANUC 16 i TB, 9 AXES LNS EXPRESS 332 FULL LENGTH MAGAZINE BARFEED, SWARF CONVEYOR, FULL SET OF MANUALS
Email: enquiries@machsell.co.uk

Tel: 0121 708 2255 www.machsell.co.uk



Mazak SQT 200M CNC lathe, Mazatrol PC Fusion CNC, C axis, live tools, bar feed, swarf con, speeds to 5000rpm, 300mm max dia, 535mm max length (21017) £P.O.A
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Tel: 0161 330 4242 www.newcentury.co.uk



Mori Seiki DL20 CNC lathe, Fanuc 16 TTA, lemca 3m barfeed, twin spindle, twin turret, C axis, milling, 51mm bar cap, 190mm max dia, 230mm max long (21001) £P.O.A
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Tel: 0161 330 4242 www.newcentury.co.uk



YANG ML-55A MADE IN TAIWAN, YEAR 1996, CONTROL FANUC OT, CHUCK SIZE 400mm, SWING 720mm, BETWEEN CENTRES 1200mm, MAX. TURNING DIAMETER 550mm, TURRET 8 STATION, BAR CAPACITY 130mm, PLUS TAILSTOCK (PROGRAMMABLE), SWARF CONVEYOR, TOOL-SETTING PROBE, TOOLING, MANUALS
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XYZ EDGE 1500

2003, Prototrak EDGE 2 Axis Control with 3 axes dro, quillstar, R8 taper, table 1066 x 228mm, travel X 660, Y 330mm.



XYZ SMX3 2000 CNC Turret Mill

2006, Prototrak SMX3 Control, 3-axis, R8 taper, trav 750 x 380 x 400mm, Advanced Features, Network, Traking.



XYZ SMX2500 Bed Mill

2018 table 1245 x 228mm, trav 780 x 390 x 560mm, 3HP head, R8 spindle taper, power drawbar, Features - Advanced Features, Network, Traking.



XYZ SMX3500 Bed Mill

2011, Prototrak SMX3 CNC control, table 1372mm x 355mm, Trav 762 x 508 x 58mm, power drawbar 40int, Guards, Options - DXF Converter.



XYZ ProtoTRAK 2-OP

2017, Prototrak 3 axis CNC Control, Table 457 x 381mm, Trav 355 x 305 x 455mm, rapids 15m/min, 6000rpm, BT30, 8atc, 3hp, 3-phase power.



Mazak Variaxis 730-5X II

2008, Mazak Matrix Control, 40 Station ATC, High pressure Coolant, Coolant through the spindle, 10,000RPM, Renishaw Probe interface, Swarf Management.



Doosan DNM650

2012, Heidenhain TNC530i, Trav 1270 x 670 x 625mm, 12000Rpm, CAT40, 30atc, Swarf Conveyor.



Hyundai Kia VX650/50

2008, Fanuc 21i-MB, Travels X-1,400mm, Y-650 Z-635mm, Table 1,600 x 650mm, BT50 taper spindle, 6,000RPM, 24 ATC.



Mazak VTC800/30SR

2014, Mazatrol Matrix 2 Control, table 3500 x 820mm, trav 3000 x 800 x 720mm, Spindle head rotation +/- 110 degrees, 48atc, CAT40.



Dugard Eagle 100 CNC Lathe

(Model FCL-140), 2007, Siemens802D sl control, Cutting dia 210mm, length 290mm, bar cap 45mm, 6,000rpm, 10 station turret, tailstock, Swarf conveyor.



Colchester Tornado A50

2001, Fanuc 21iTB, collet chuck, 12 station VDI 30 turret, turn dia x length 170 x 350mm, bar cap 42mm, No swarf conveyor, No tailstock.



LNS Alpha SL65-S 1.5 metre Bar Feeder

2015, Capacity 6 to 65mm diameter, Length 300 to 1,500mm.



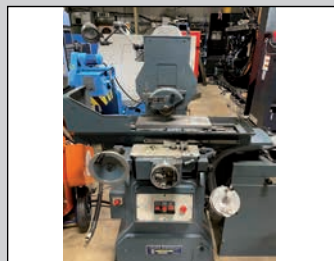
ESAB 4300i AC/DC Tig Welder

Unused, 2014.



Joemars Model JM325DZ

Small Hole Electrical Discharge Machine, 2005, Caruar SW 5000 Fuzzy Control, Table Size 460mm x 210mm, X & Y Travel 330mm x 200mm, Ram Servo Travel 345mm, Max Electrode Length 400mm, Electrode Size 0.3mm - 3mm.



Jones & Shipman 540 Surface Grinder

1975, (not P), Mag Chuck 450 x 150mm, Coolant and dust.



Teda SCS 18.8 CNC Press Brake

2018, Max work strength 180Kn, Distance between shoulders 650mm, Gap 200mm, Max length 835mm, Distance between table and ram 360mm, Max stroke 170mm.

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We are also the only Approved Used Dealer of XYZ Machines

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Used Agent

0915 Machining/Milling Centres, Universal



Correa Diana 20 CNC universal bed mill, Heidenhain TNC 530 CNC, ISO 50, speeds to 3000rpm, 2000 x 900mm table, X=2000 Y=1000 Z=1000mm (21004) £P.O.A
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DMG DMU 80P DuoBLOCK machining centre, Heidenhain TNC 530i, 5 axis, speeds to 24000rpm, 785 x 630mm table, X=800 Y=800 Z=800 C=360 deg B= -25 deg/+ 120 deg (21013) £P.O.A Email: nick@newcentury.co.uk

Tel: 0161 330 4242

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Doosan DNM 650II vertical machining centre, New 2014, Kitagawa 4th axis, Fanuc I Series, BT 40, speeds to 8000rpm, 1300 x 670mm table, X=1270 Y=670 Z=625mm (21011) £P.O.A Email: nick@newcentury.co.uk

Tel: 0161 330 4242

www.newcentury.co.uk



DAHLIH 1020BA, Heidenhain i530i, Table 1250 x 660mm, X 1020 x 550 x 560mm
Email: sales@bdttools.co.uk

Tel: 01388 776052

www.bluediamondmachinetools.co.uk



Doosan DNM 6700 vertical machining centre, New 2018, Nikken 5 axis table, Fanuc I Series, BT 40, speeds to 12000rpm, 1500 x 670mm table, X=1300 Y=670 Z=625mm, 1600 cutting hours(21010) £P.O.A
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DMG DMU 50 Evolution vertical machining centre, Full simultaneous 5 axis, Heidenhain TNC 530i, SK40 taper, 18000rpm, X=500 Y= 420 Z= 380mm B=180 deg C=360 deg (21015) £P.O.A

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